



**INSTALLATION INSTRUCTIONS
POLARIS RZR PRO XP
FENDER FLARES
PART # 44-4600**

IMPORTANT NOTICES

READ AND UNDERSTAND THESE INSTRUCTIONS COMPLETELY BEFORE INSTALLATION TO AVOID INJURY TO YOURSELF, DAMAGE TO THE VEHICLE OR ACCESSORY.

- For proper installation, TWO people are required.
- Torque specifications must be followed when tightening bolts. Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.
- As specified on carton label, damage caused by packaging staples is not covered by warranty. All staples must be removed prior to removing product from carton.
- Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.
- Do not use Loctite or any other similar fastener adhesive. These types of products react to plastics and cause cracking. Not covered by any warranty.

DEALER

These instructions contain important information for future reference and must be given to the customer at time of purchase or upon completion of installation.

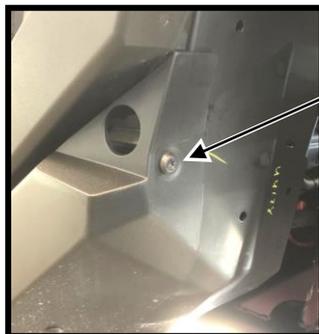
Parts List (parts available with kit only and not available separately)

ITEM	PART NAME	DESCRIPTION	QTY
A	Rear left fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
B	Rear right fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
C	Front left fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
D	Front right fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
INSTRUCTION BAG	E	Mounting hardware Includes: 22 philips truss head screws SS M6 x 20, 24 washers SS M6 x 25, 22 flanged locknuts M6 and 12 push type retainer 5/16"	1

The help of another person is strongly recommended. The use of clamps and/or tape to hold the fender flare in position may be helpful as the fender flare needs to stay in place while drilling and assembling operations.

1. Rear left fender flare installation

- a) Remove the identified OEM screw from the OEM rear lateral panel as shown below by the arrow.



OEM screw

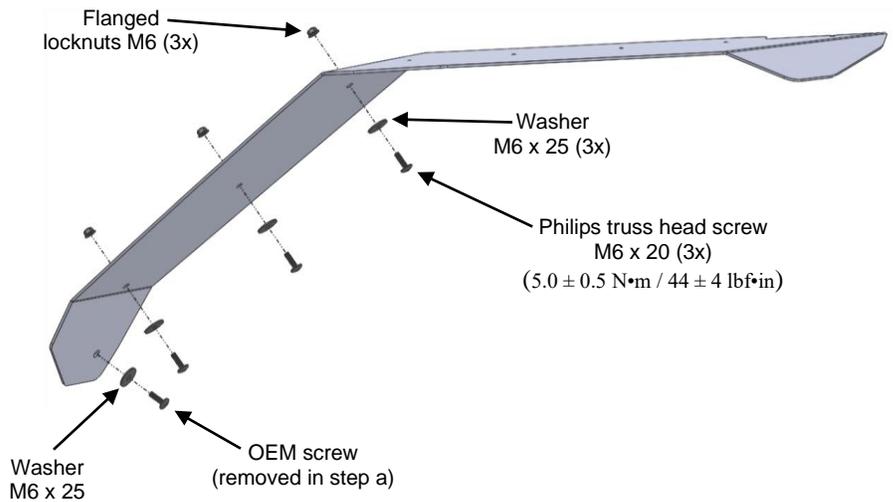


IMPORTANT NOTICES

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- b) Install the rear left fender flare (Item A) to the OEM rear lateral panel using the OEM screw removed in previous step, and the supplied hardware (Item E) as shown below. Ensure that the rear left fender flare is in proper position and tighten.



- c) Temporarily secure the remaining section of the rear left fender flare to the vehicle using spring clamps or any other clamping tools as shown below. Otherwise, you will need the help of another person to hold the part in place for the next step.



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d) **Ensure that the rear left fender flare is in proper position.**

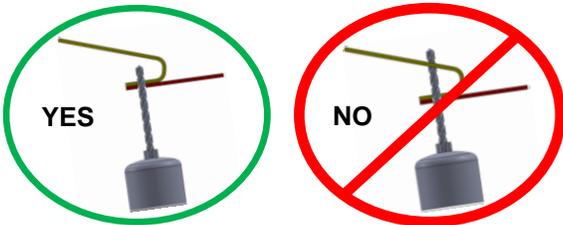
Using the remaining rear left fender flare mounting hole as a guide, mark and drill **1/4 inch** diameter hole through the OEM lateral panel and secure right away with supplied hardware as shown below.

Repeat for all remaining mounting locations.

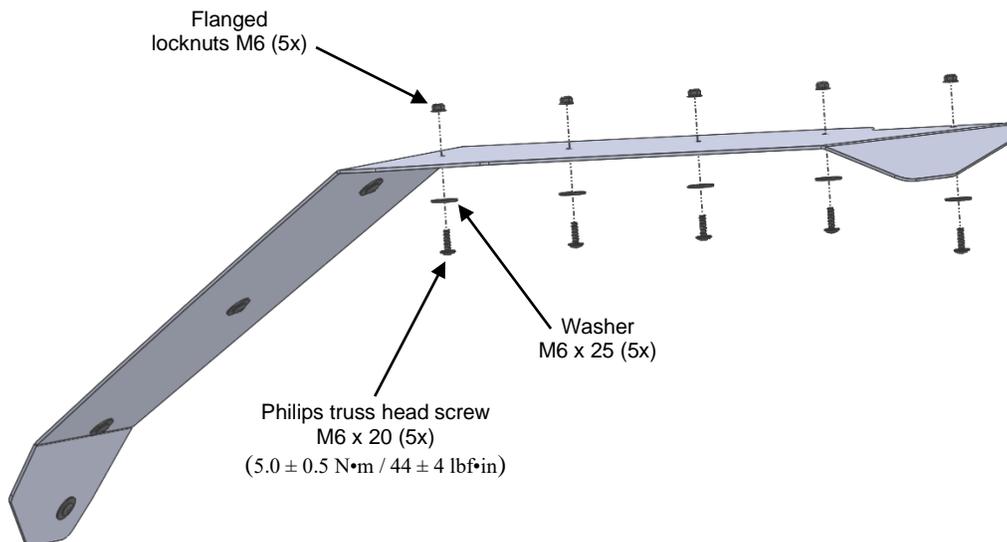
Ensure that the remaining section of the rear left fender flare is in proper position before drilling each hole.



WARNING: For each guide mounting hole, a single (1) layer of OEM front left lateral panel should be drilled / pierced



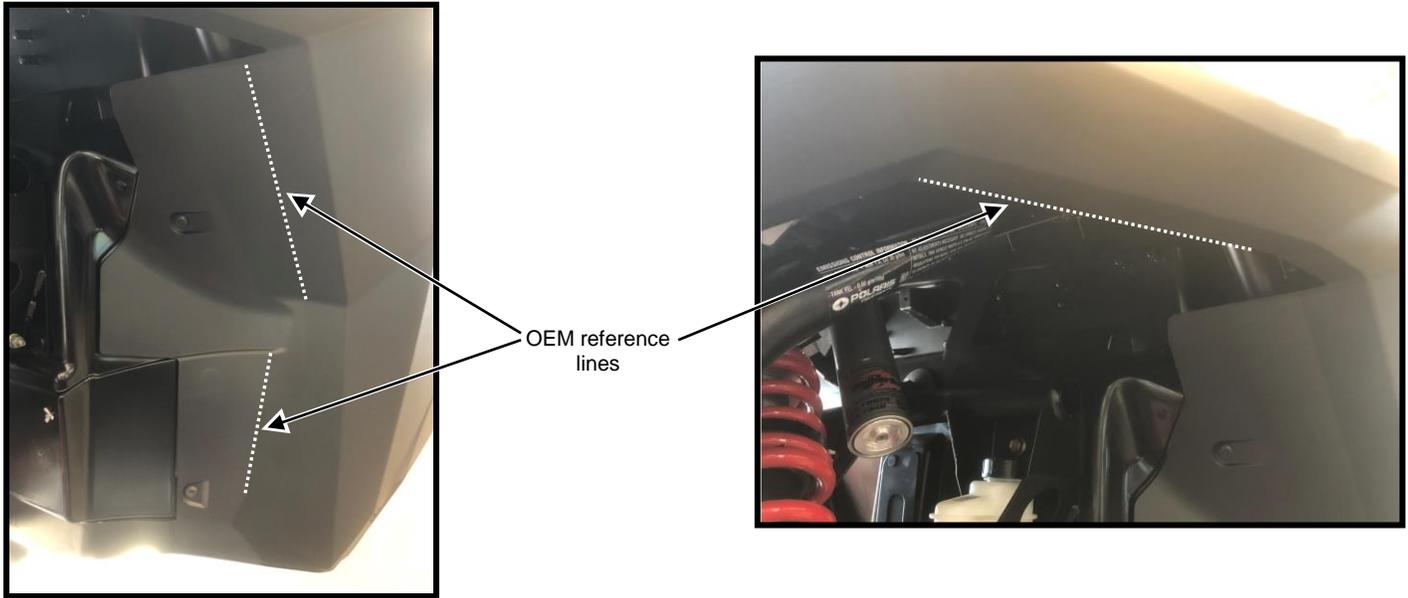
Maximum drilling depth of 1/2"



e) Repeat steps a) to d) for the rear right fender flare part.

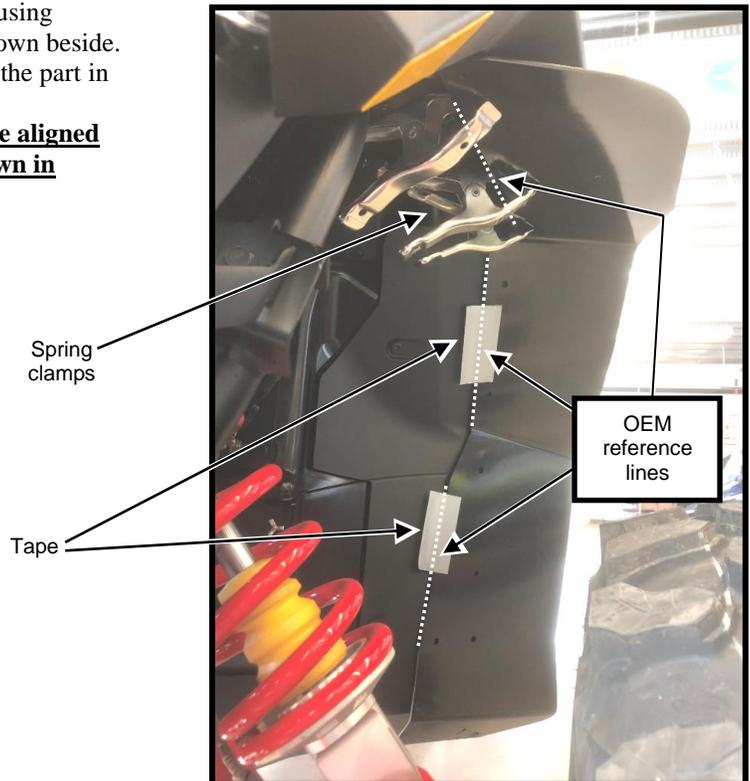
2. Front left fender flare installation

- f) Locate the reference lines on the OEM panel as shown below.



- g) Temporarily secure the front left fender flare to the vehicle using spring clamps and/or tape or any other clamping tools as shown beside. Otherwise, you will need the help of another person to hold the part in place for the next step.

As reference, the inside edge of the fender flare should be aligned perfectly with the reference lines on the OEM panel shown in previous step.



IMPORTANT NOTICES

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h) Ensure that the front left fender flare is in proper position.

Starting from mounting location #1, use the front left fender flare mounting hole as a guide to mark and drill $\frac{5}{16}$ inch diameter hole through the OEM lateral panel and secure right away with supplied push type retainers as shown below.

Repeat for mounting locations #2, #3, #4, #5 and #6.

Ensure that the remaining section of the rear left fender flare is in proper position before drilling each hole.

For mounting location #7, use the front left fender flare mounting hole as a guide to mark and drill $\frac{1}{4}$ inch diameter hole through the OEM lateral panel and secure right away with supplied hardware as shown below.

Repeat for mounting locations #8 and #9.

Ensure that the remaining section of the rear left fender flare is in proper position before drilling each hole.

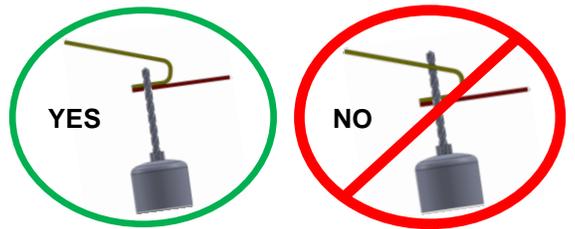


Starting from mounting location #1

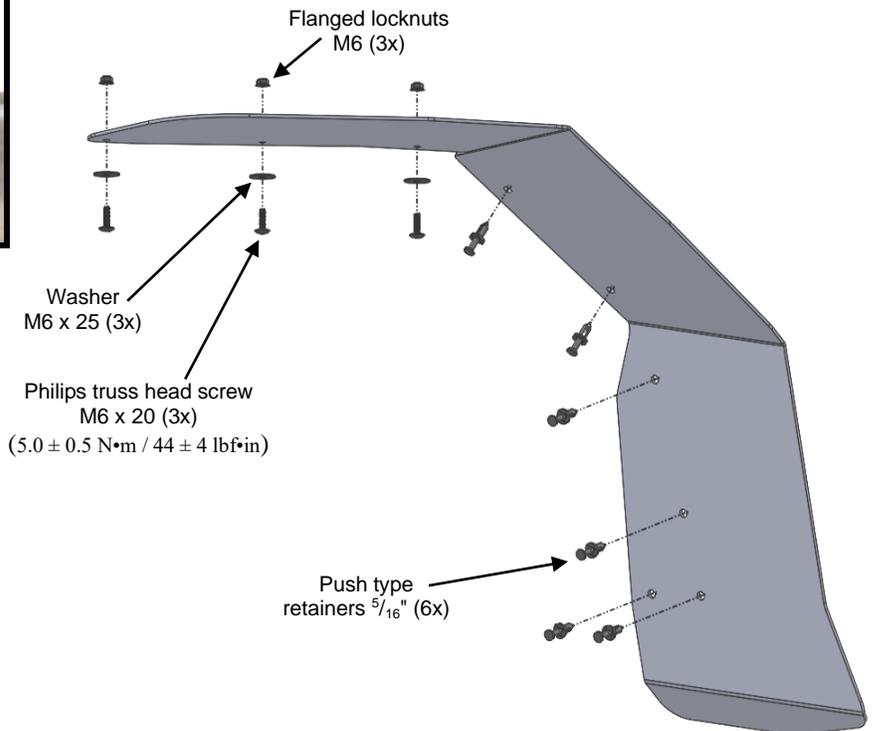
Push type retainers $\frac{5}{16}$ "



WARNING: For each guide mounting hole, a single (1) layer of OEM front left lateral panel should be drilled / pierced



Maximum drilling depth of $\frac{1}{2}$ "



3. Maintenance and Care

Tighten all hardware after first use and periodically thereafter.