



**INSTALLATION INSTRUCTIONS**  
**HONDA PIONEER 700-2**  
**FENDER FLARES**  
**PART # 44-6000**

**IMPORTANT NOTICES**

**READ AND UNDERSTAND THESE INSTRUCTIONS COMPLETELY BEFORE INSTALLATION TO AVOID INJURY TO YOURSELF, DAMAGE TO THE VEHICLE OR ACCESSORY.**

- For proper installation, **TWO** people are required.
- Torque specifications must be followed when tightening bolts. Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.
- As specified on carton label, damage caused by packaging staples is not covered by warranty. All staples must be removed prior to removing product from carton.
- Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.
- Do not use Loctite or any other similar fastener adhesive. These types of products react to plastics and cause cracking. Not covered by any warranty.

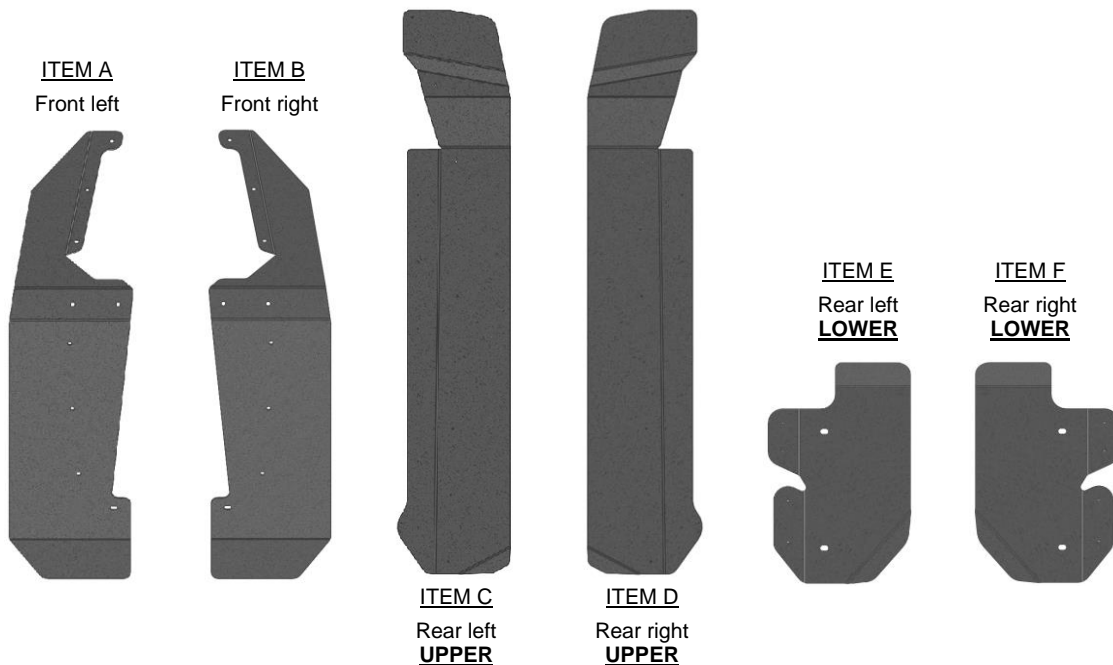
**DEALER**

These instructions contain important information for future reference and must be given to the customer at time of purchase or upon completion of installation.

**Parts List** (parts available with kit only and not available separately)

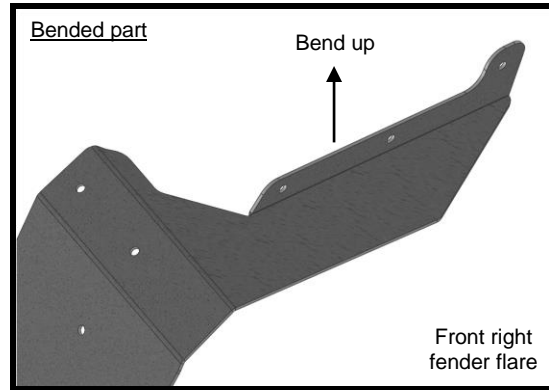
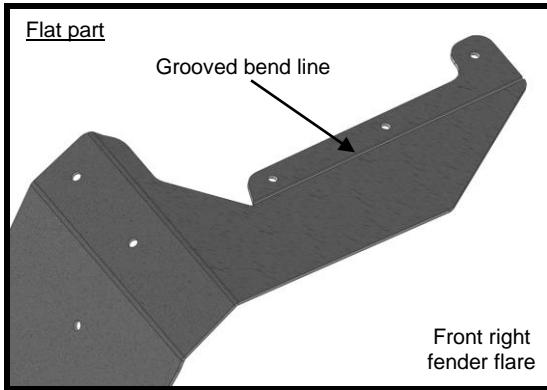
ITEM	PART NAME	DESCRIPTION	QTY
A	Front left fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
B	Front right fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
C	Rear left upper fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
D	Rear right upper fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
E	Rear left lower fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
F	Rear right lower fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
INSTRUCTION BAG	G Mounting hardware	Includes: 6 clamps 1 5/8" (loop type), 6 philips truss screws M6 x 20, 6 flanged lock nuts M6, 6 washers M6 x 25, 50 #8-18 self-drilling screws and 16 push type retainers 5/16"	1

**PARTS IDENTIFICATION:**



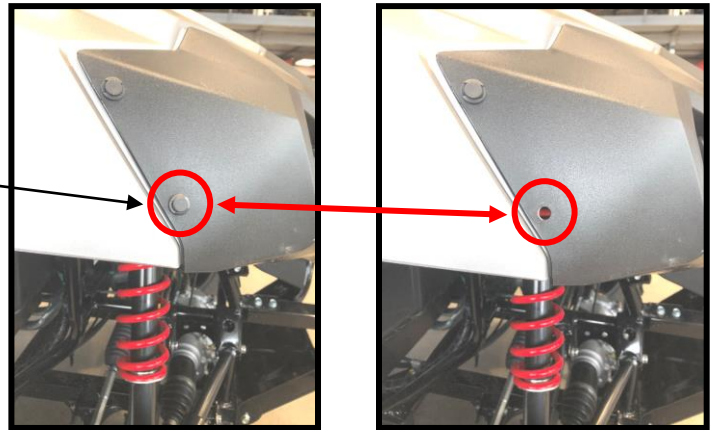
## 1. Front fender flares installation (right side shown, passenger side)

- a) Locate the grooved bend line on the front right fender flare part (Item B) and bend the section with mounting holes upwards as shown below. There is no exact bend angle required at this time. Final angle will be achieved when tightening the part to the vehicle at a later stage.

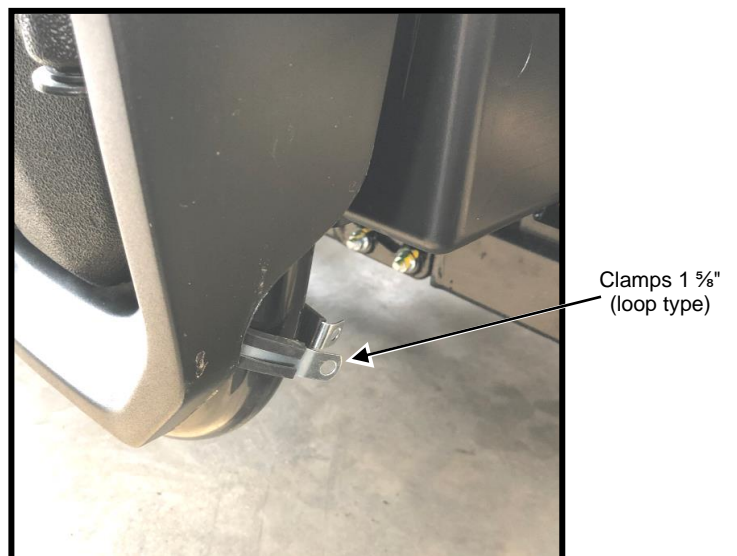


- b) Temporarily remove the OEM push type retainer located on the side of the front OEM grill as shown by the arrow.

OEM push type  
retainer to temporarily  
remove



- c) Insert one of the loop type clamps supplied (Item G) to the frame tube lower section as shown beside. Final position of the clamp will be achieved when tightening the part to the vehicle at a later stage.

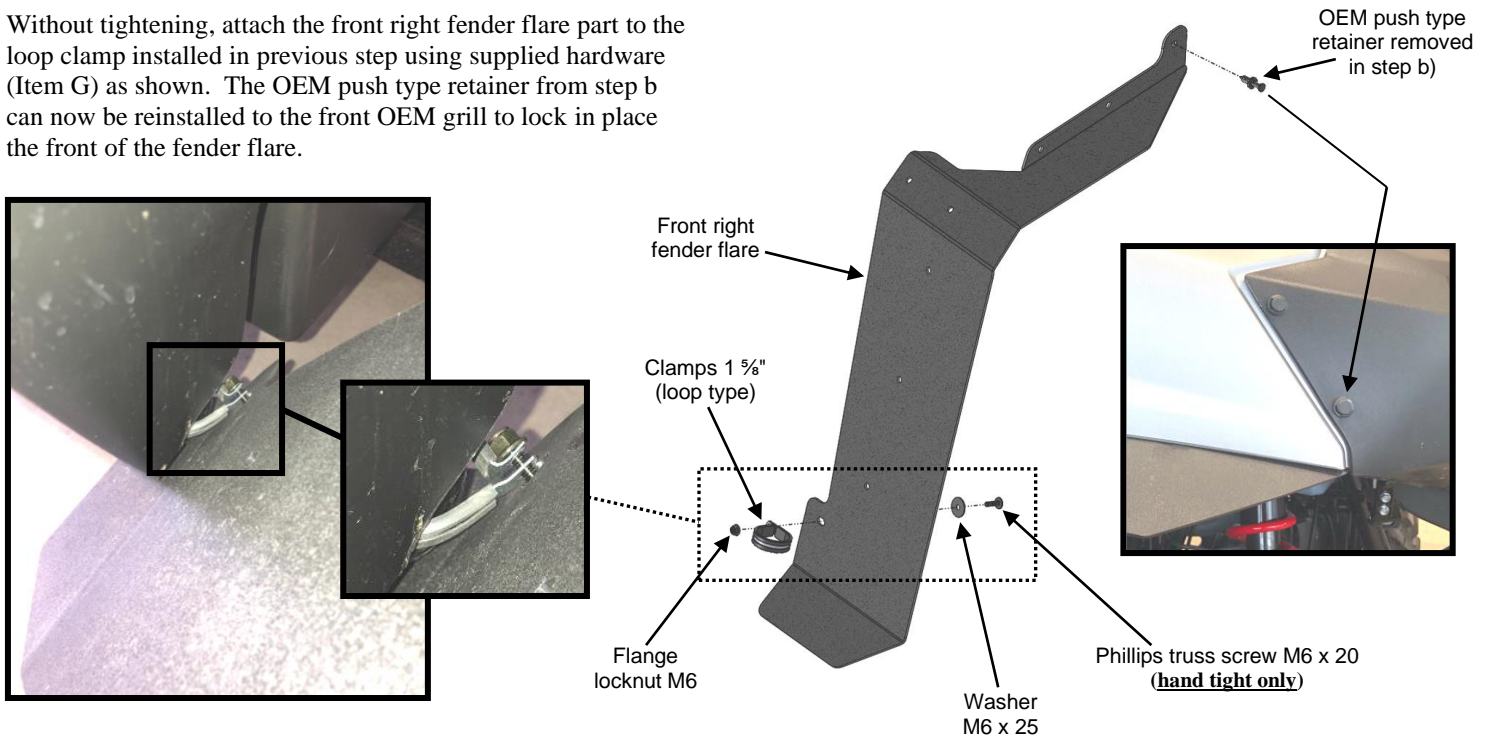


# IMPORTANT NOTICES

**Torque specifications must be followed when tightening bolts.**

**Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.**

- d) Without tightening, attach the front right fender flare part to the loop clamp installed in previous step using supplied hardware (Item G) as shown. The OEM push type retainer from step b can now be reinstalled to the front OEM grill to lock in place the front of the fender flare.

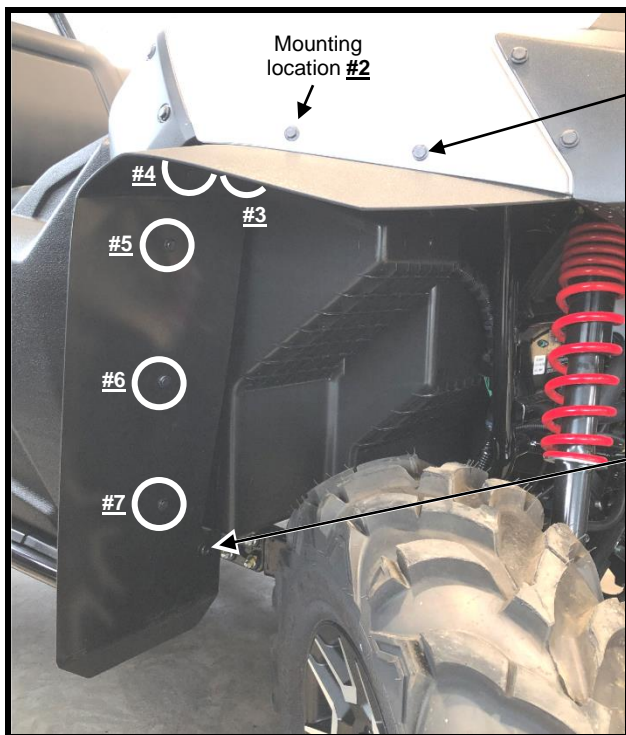


- e) **Ensure that the front right fender flare is in proper position.**

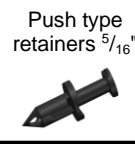
Starting from mounting location #1, use the front right fender flare mounting hole as guide to mark and drill 5/16 inch diameter hole through the OEM fender and secure right away with one of the supplied push type retainers as shown below.

Repeat for all remaining mounting locations (follow orders, #2, #3, #4, #5, #6 and #7).

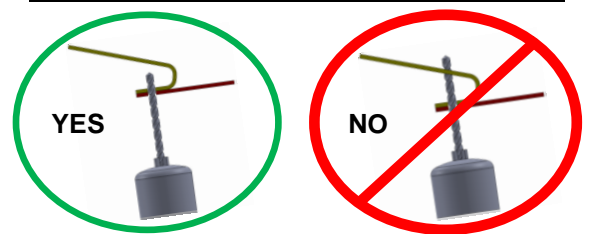
**Ensure that the remaining section of the front right fender flare is in proper position before drilling each hole.**



Starting from mounting location #1



**WARNING: For each guide mounting hole, a single (1) layer of OEM front left lateral panel should be drilled / pierced**



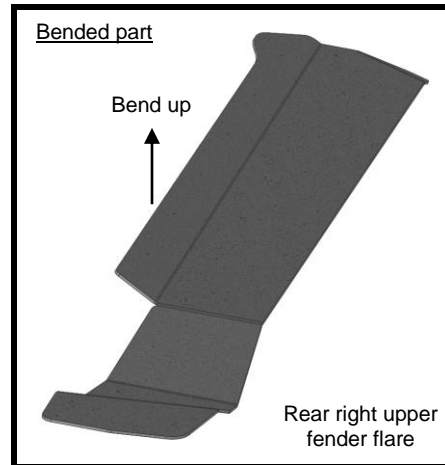
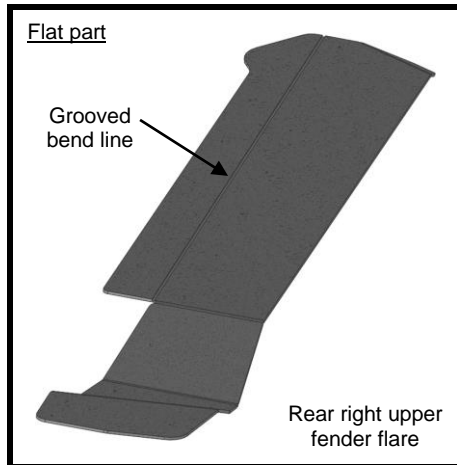
**Maximum drilling depth of 1/2"**

- f) Tighten the hardware installed in step d).  
Recommended torque of 5.0 ± 0.5 N•m / 44 ± 4 lbf•in.

- g) Repeat steps a) to f) for the front left fender flare part.

## 2. Rear upper fender flares installation (right side shown, passenger side)

- h) Locate the grooved bend line on the rear right upper fender flare part (Item D) and bend the smaller section upwards as shown below. There is no exact bend angle required at this time. Final angle will be achieved when tightening the part to the vehicle at a later stage.



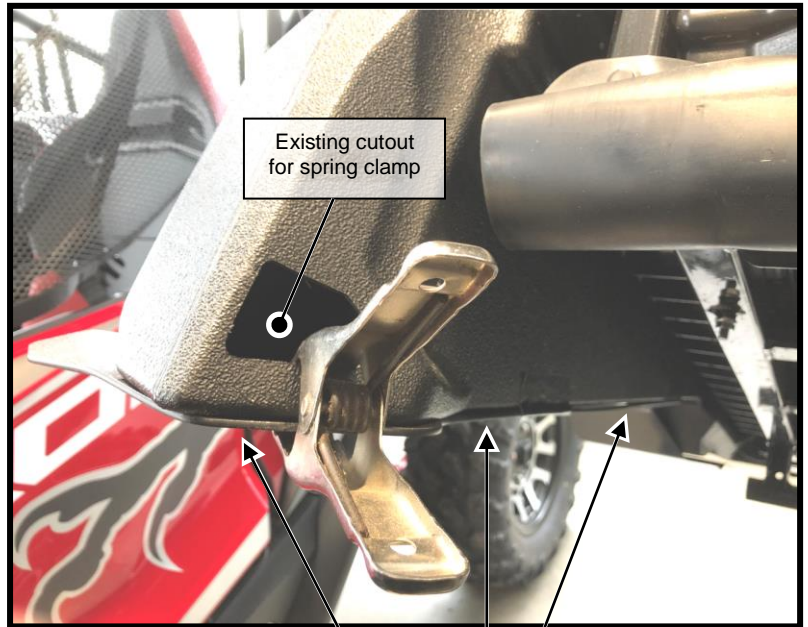
- i) **For this step, the help of another person is strongly recommended. The use of clamps and/or tape to hold the fender flare in position during this step may be helpful as the fender flare needs to stay in place while you drive in the self-drilling screws.**

Lift up the dump bed and hold, clamp and/or tape the rear right upper fender flare to the dump bed. Note that at the front, there is a cutout in the dump bed sidewall; this allows for the use of a spring clamp to hold the part in place. As reference, the fender flare edges should line-up with the inside edges of the dump bed.

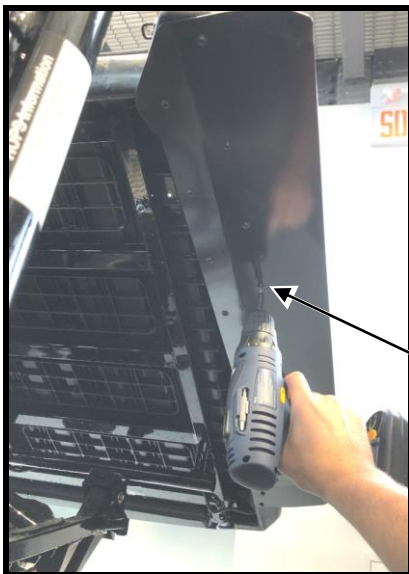
**Ensure that the rear right upper fender flare is in proper position.**

Secure in place using the supplied self-drilling screws in the existing small mounting guide holes that are already pre-drilled in the fender flare.

**Ensure that the remaining section of the rear right upper fender flare is in proper position before driving in each self-drilling screw.**



Ensure that fender flare edges line-up with the inside edges of the dump bed

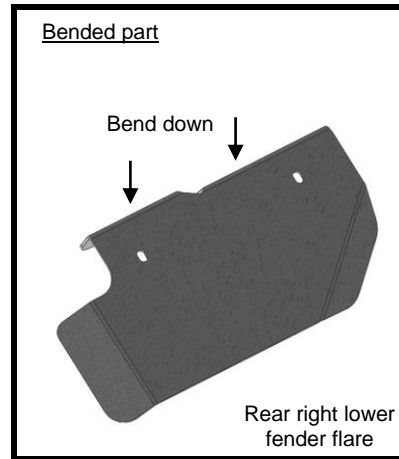
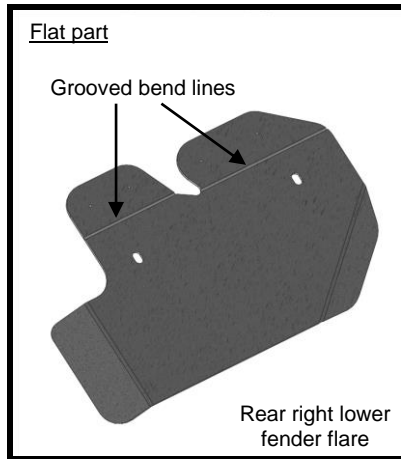


Self drilling screw (17X)

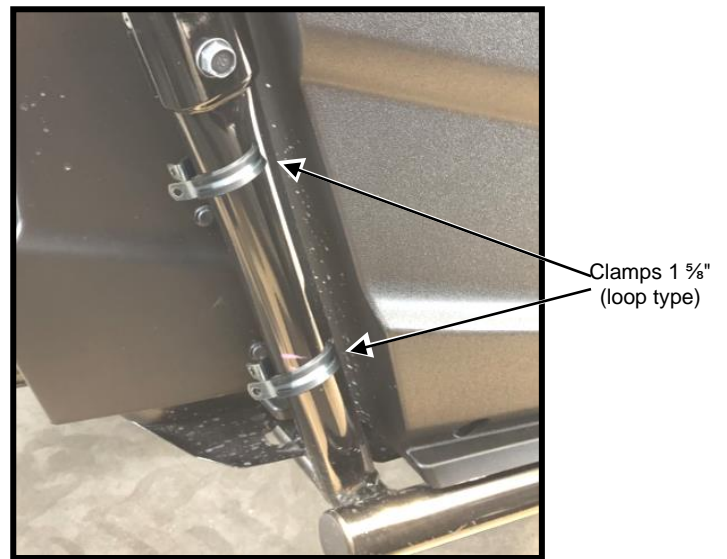
- j) Repeat steps a) to f) for the front left fender flare part.

### 3. Rear lower fender flares installation (right side shown, passenger side)

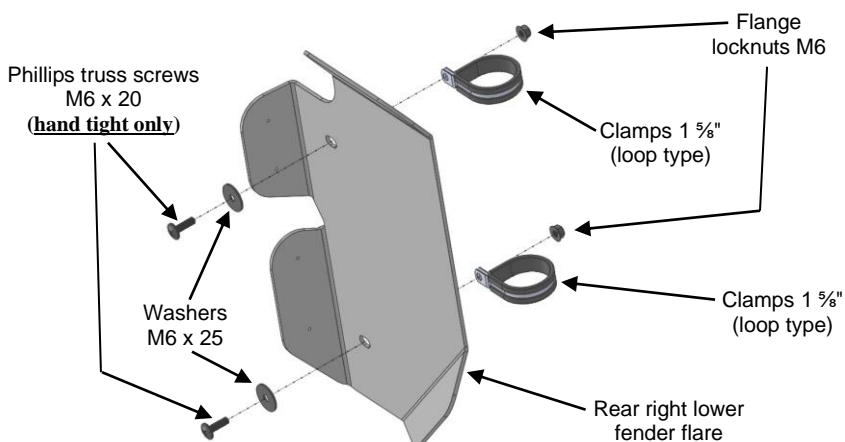
- k) Locate both grooved bend lines on the rear right lower fender flare part (Item F) and bend both sections downwards as shown below. There is no exact bend angle required at this time. Final angle will be achieved when tightening the part to the vehicle at a later stage.



- l) Insert two of the loop type clamps supplied (Item G) to the frame tube lower section as shown below. Final position of the clamp will be achieved when tightening the part to the vehicle later on.



- m) Without tightening, attach the rear right lower fender flare part to the loop clamps installed in step l) using supplied hardware (Item G) as shown.



## IMPORTANT NOTICES

**Torque specifications must be followed when tightening bolts.**

**Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.**

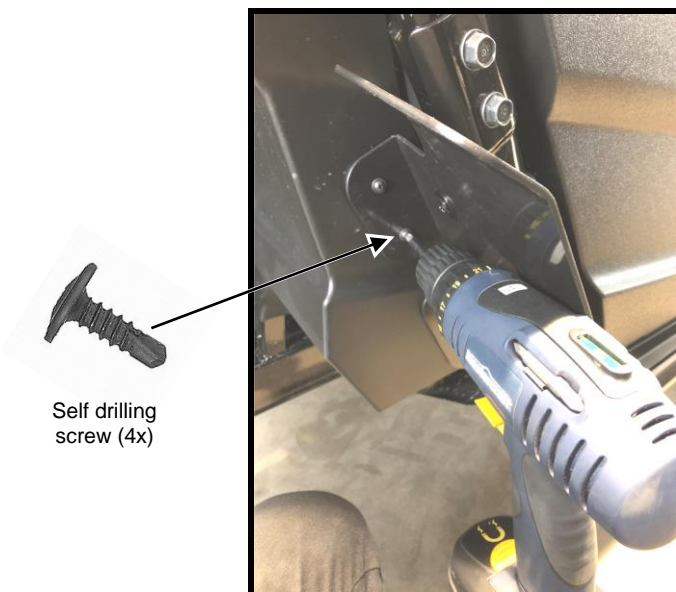
- n) Adjust position of the rear lower fender flare and tighten both loop clamps installed in previous steps l) & m).  
Recommended torque of  $5.0 \pm 0.5 \text{ N}\cdot\text{m}$  /  $44 \pm 4 \text{ lbf}\cdot\text{in}$ .

Recommended torque  
( $5.0 \pm 0.5 \text{ N}\cdot\text{m}$  /  $44 \pm 4 \text{ lbf}\cdot\text{in}$ )



- o) **Ensure that the rear right lower fender flare is in proper position.**

Secure in place using the supplied self-drilling screws in existing small mounting holes guides that are already pre-drilled in the fender flare.



- l) Repeat steps k) to o) for the rear left lower fender flare (Item E).

### 4. Maintenance and Care

Ensure that all hardware is properly installed after first use and periodically thereafter.