



**INSTALLATION INSTRUCTIONS**  
**HONDA PIONEER 700-4**  
**FENDER FLARES**  
**PART # 44-6004**

**IMPORTANT NOTICES**

**READ AND UNDERSTAND THESE INSTRUCTIONS COMPLETELY BEFORE INSTALLATION TO AVOID INJURY TO YOURSELF, DAMAGE TO THE VEHICLE OR ACCESSORY.**

- For proper installation, **TWO** people are required.
- Torque specifications must be followed when tightening bolts. Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.
- As specified on carton label, damage caused by packaging staples is not covered by warranty. All staples must be removed prior to removing product from carton.
- Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.
- Do not use Loctite or any other similar fastener adhesive. These types of products react to plastics and cause cracking. Not covered by any warranty.

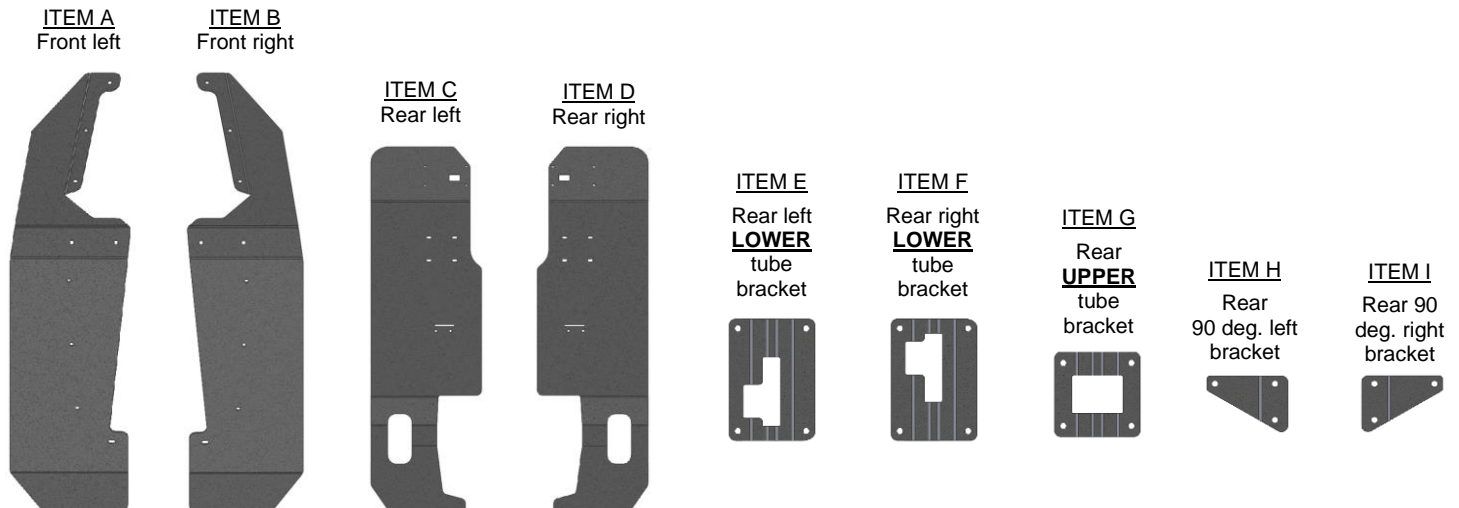
**DEALER**

These instructions contain important information for future reference and must be given to the customer at time of purchase or upon completion of installation.

**Parts List** (parts available with kit only and not available separately)

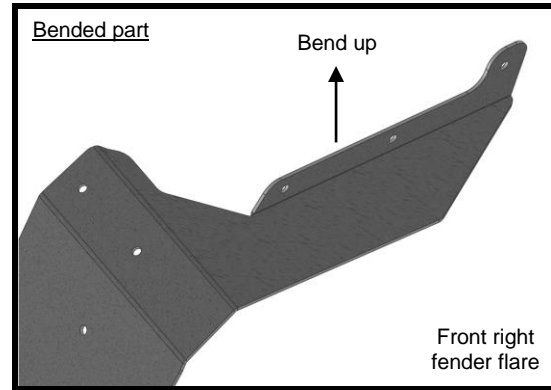
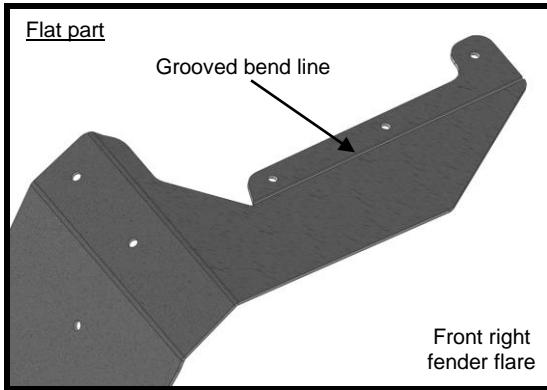
ITEM	PART NAME	DESCRIPTION	QTY
A	Front left fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
B	Front right fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
C	Rear left fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
D	Rear right fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
INSTRUCTION BAG	E	Rear left lower tube bracket	CNC cut-out made of 1/8" thick high-density polyethylene
	F	Rear right lower tube bracket	CNC cut-out made of 1/8" thick high-density polyethylene
	G	Rear upper tube bracket	CNC cut-out made of 1/8" thick high-density polyethylene
	H	Rear 90 deg. left bracket	CNC cut-out made of 1/8" thick high-density polyethylene
	I	Rear 90 deg. right bracket	CNC cut-out made of 1/8" thick high-density polyethylene
	J	Mounting hardware	Includes: 2 clamps 1 1/8" (loop type), 2 philips truss screws M6 x 20, 20 philips truss screws M6 x 16, 22 flanged lock nuts M6, 2 washers M6 x 25, 22 #8-18 self-drilling screws and 16 push type retainers 5/16"

**PARTS IDENTIFICATION:**



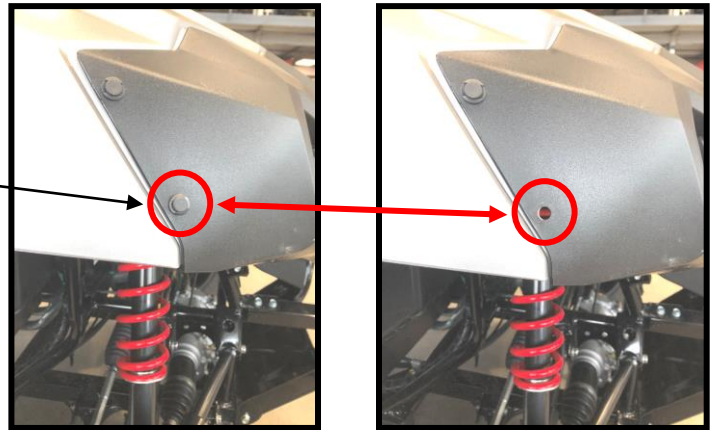
## 1. Front fender flares installation (right side shown, passenger side)

- a) Locate the grooved bend line on the front right fender flare part (Item B) and bend the section with mounting holes upwards as shown below. There is no exact bend angle required at this time. Final angle will be achieved when tightening the part to the vehicle at a later stage.

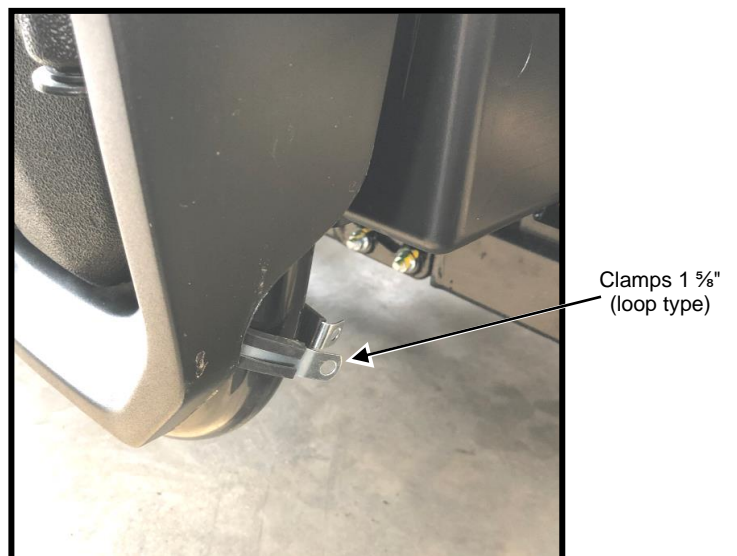


- b) Temporarily remove the OEM push type retainer located on the side of the front OEM grill as shown by the arrow.

OEM push type  
retainer to be  
temporarily removed



- c) Insert one of the loop type clamps supplied (Item J) to the frame tube lower section as shown beside. Final position of the clamp will be achieved when tightening the part to the vehicle at a later stage.

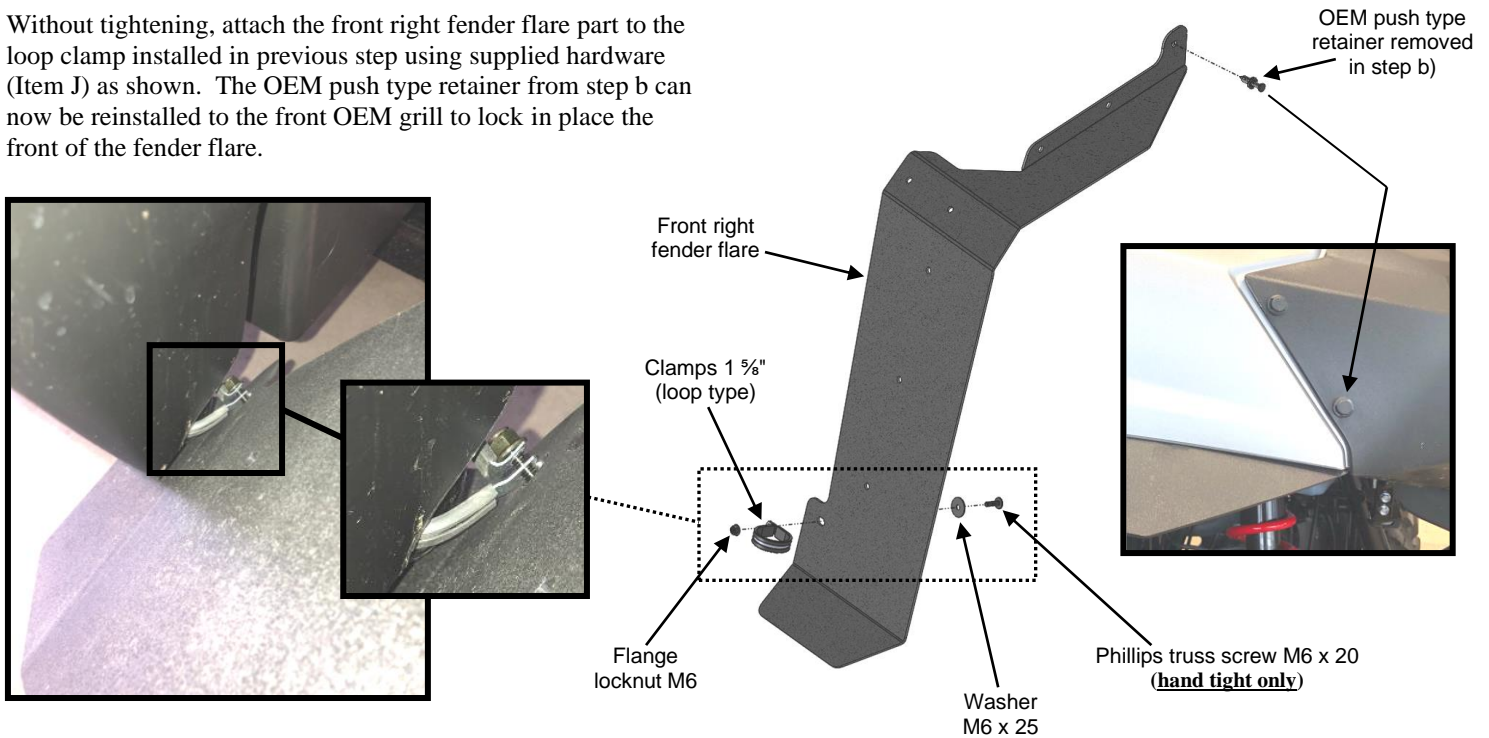


# IMPORTANT NOTICES

**Torque specifications must be followed when tightening bolts.**

**Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.**

- d) Without tightening, attach the front right fender flare part to the loop clamp installed in previous step using supplied hardware (Item J) as shown. The OEM push type retainer from step b can now be reinstalled to the front OEM grill to lock in place the front of the fender flare.

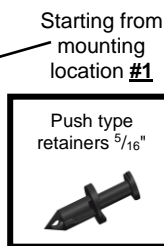
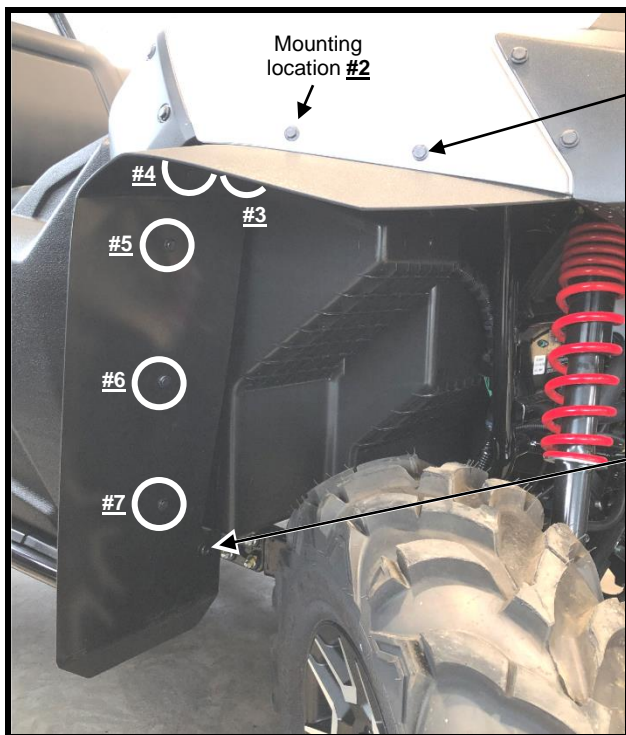


- e) **Ensure that the front right fender flare is in proper position.**

Starting from mounting location #1, use the front right fender flare mounting hole as guide to mark and drill **5/16 inch** diameter hole through the OEM fender and secure right away with one of the supplied push type retainers as shown below.

Repeat for all remaining mounting locations (follow orders, #2, #3, #4, #5, #6 and #7).

**Ensure that the remaining section of the front right fender flare is in proper position before drilling each hole.**



**WARNING: For each mounting hole guide, a single (1) layer of OEM front right lateral panel should be drilled / pierced**

YES

NO

**Maximum drilling depth of 1/2"**

- f) Tighten the hardware installed in step d).  
Recommended torque of  $5.0 \pm 0.5 \text{ N}\cdot\text{m}$  /  $44 \pm 4 \text{ lbf}\cdot\text{in}$ .

- g) Repeat steps a) to f) for the front left fender flare part.



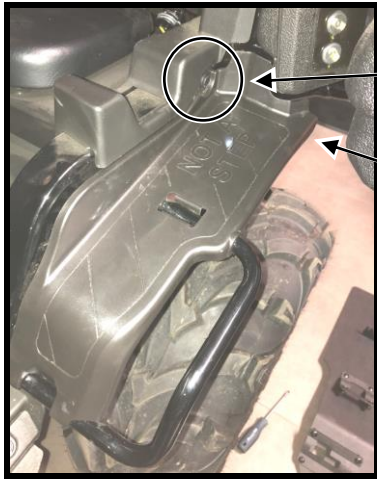
# IMPORTANT NOTICES

Torque specifications must be followed when tightening bolts.

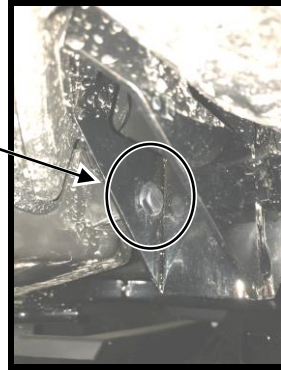
Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

## 2. Rear fender flares installation (left side shown, passenger side)

- f) Temporarily pull-out both OEM push type retainers as shown below and remove the OEM (NOT A STEP) panel. Keep all components, they will be reinstalled later-on.



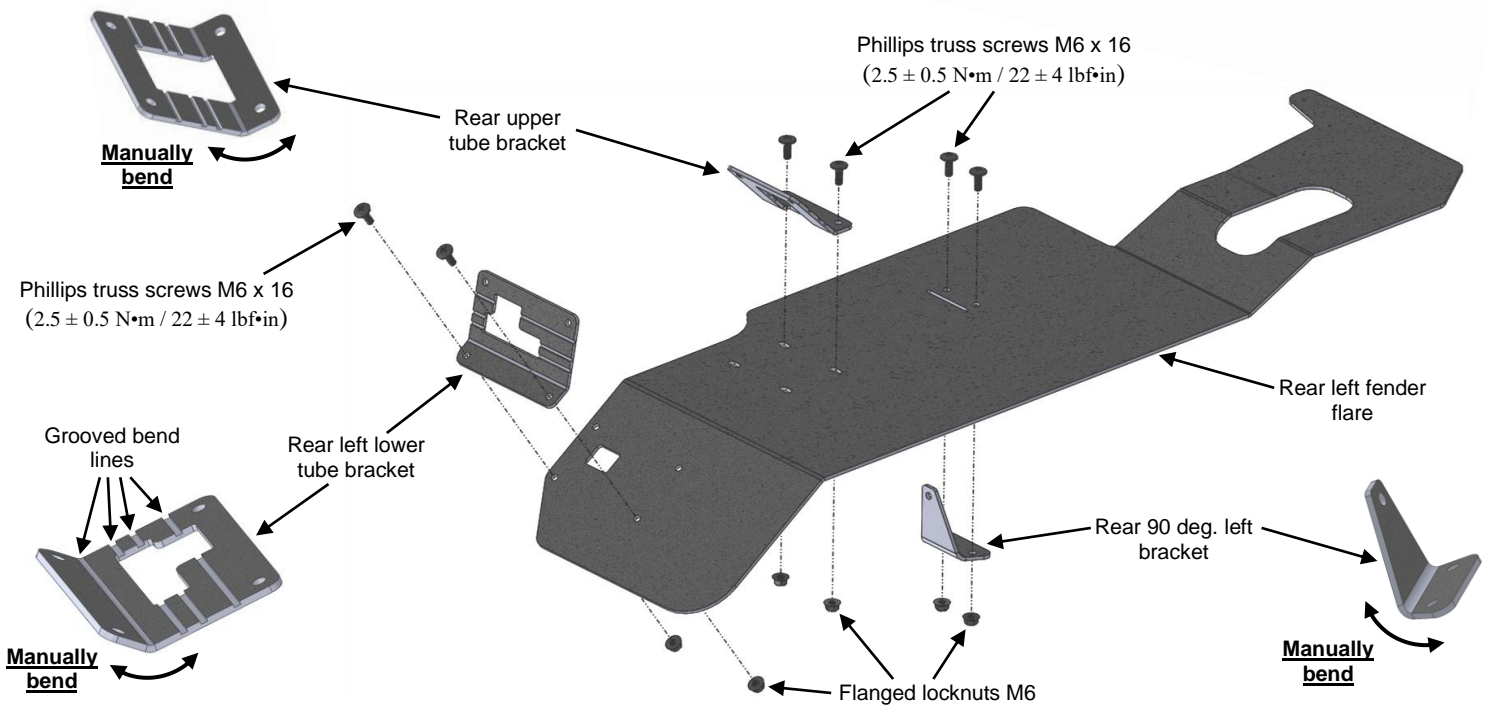
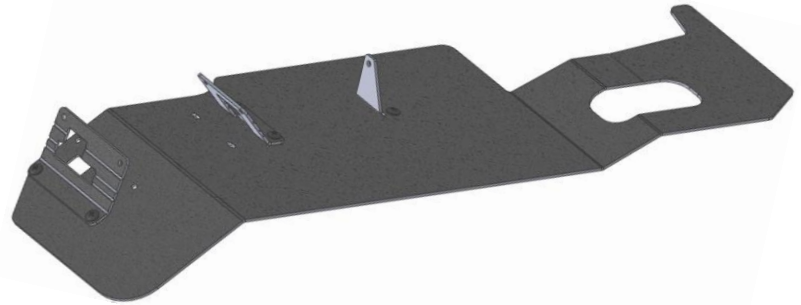
Remove OEM push type retainers located under the panel



Remove OEM push type retainers located on the side



- g) Pre-assemble together the rear left fender flare (Item C), the rear left lower tube bracket (Item E), one of the rear upper tube brackets (Item G) and the rear 90 deg. left bracket (Item H) using supplied hardware (Item J) as shown below. All the brackets have grooved bend lines. They will need to be bent manually as shown below. There is no exact bend angle required at this time. Final angle will be achieved when tightening the part to the vehicle at a later stage.



- h)** Install the rear left fender flare assembly through the rear roll cage pipe as shown beside. There are two different assembly options to achieve this operation, both will provide the same result at the end. Both options are explained below.

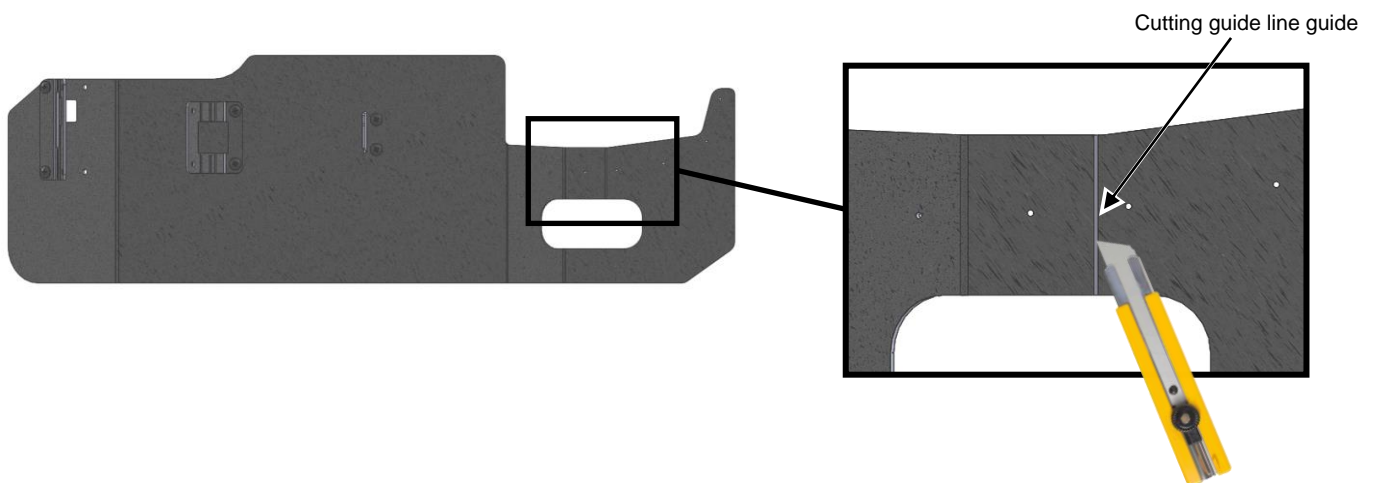


- a. Assembly option #1: Temporarily remove the identified rear roll cage connection bolts. This will create an opening and allow you to insert and slide down the fender flare assembly through the cage pipe.



Rear roll cage connection bolts

- b. Assembly option #2: Use the rear fender flare guide line as shown below and cut (with an Exacto type cutter) through the fender flare. Make sure to cut through the guide line only. This will create an opening that will allow you to wrap the rear fender flare around the rear roll cage pipe.

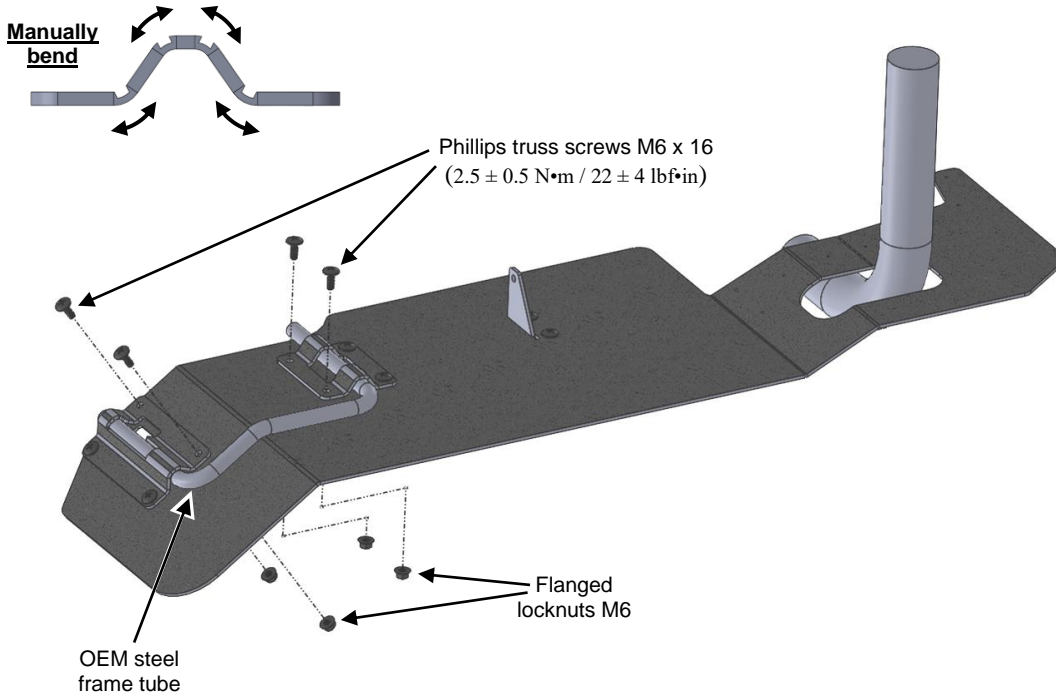


# IMPORTANT NOTICES

Torque specifications must be followed when tightening bolts.

Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

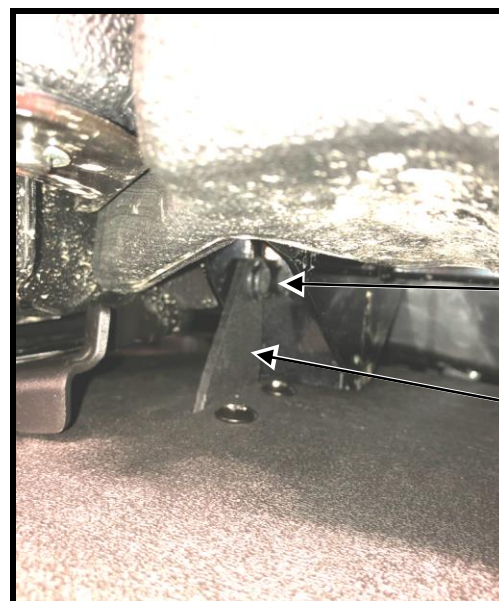
- i) Secure the assembly to the OEM steel frame tube with both rear fender flare lower and upper brackets as shown below.



- j) Reinstall the OEM (NOT A STEP) panel with the OEM push type retainers that were removed in step f) as shown below. At the rear mounting location, the 90 deg. bracket must be secured together with the OEM (NOT A STEP) panel.



OEM push type retainer



OEM push type retainer

Rear 90 deg. left bracket



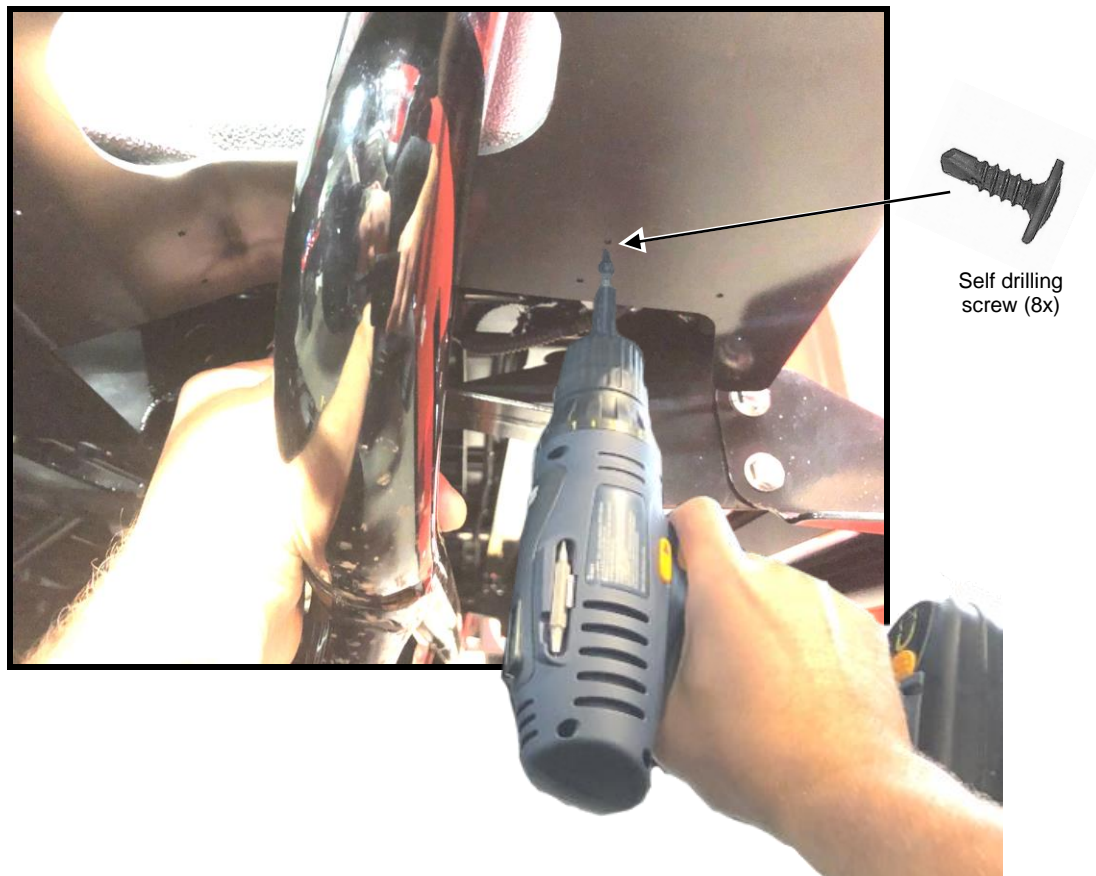
## IMPORTANT NOTICES

**Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.**

k) **Ensure that the rear section of the rear left fender flare is in proper position.**

Secure in place using the supplied self-drilling screws in the existing small mounting guide holes that are already pre-drilled in the fender flare.

**Ensure that the remaining section of the rear left fender flare is in proper position before driving in each self-drilling screw.**



l) Repeat steps f) to k) for the rear right fender flare part.

### 3. Maintenance and Care

Ensure that all hardware is properly installed after first use and periodically thereafter.