



**INSTALLATION INSTRUCTIONS
POLARIS GENERAL
FENDER FLARES
PART # 44-1600**

IMPORTANT NOTICES

READ AND UNDERSTAND THESE INSTRUCTIONS COMPLETELY BEFORE INSTALLATION TO AVOID INJURY TO YOURSELF, DAMAGE TO THE VEHICLE OR ACCESSORY.

- For proper installation, TWO people are required.
- Torque specifications must be followed when tightening bolts. Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.
- As specified on carton label, damage caused by packaging staples is not covered by warranty. All staples must be removed prior to removing product from carton.
- Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.
- Do not use Loctite or any other similar fastener adhesive. These types of products react to plastics and cause cracking. Not covered by any warranty.

DEALER

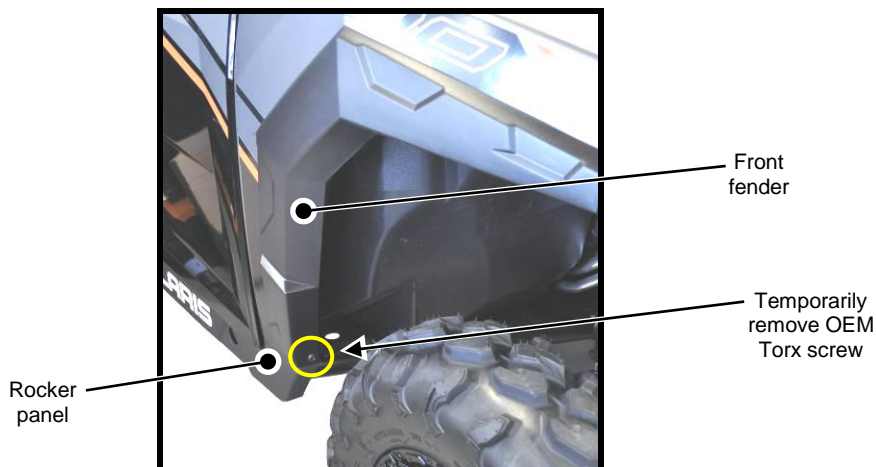
These instructions contain important information for future reference and must be given to the customer at time of purchase or upon completion of installation.

Parts List (parts available with kit only and not available separately)

ITEM	PART NAME	DESCRIPTION	QTY
A	Front left fender flare	CNC cut-out made of 1/8" thick high density polyethylene	1
B	Front right fender flare	CNC cut-out made of 1/8" thick high density polyethylene	1
C	Rear left fender flare	CNC cut-out made of 1/8" thick high density polyethylene	1
D	Rear right fender flare	CNC cut-out made of 1/8" thick high density polyethylene	1
E	Battery panel	CNC cut-out made of 1/8" thick high density polyethylene	1
F	Tank panel	CNC cut-out made of 1/8" thick high density polyethylene	1
INSTRUCTION BAG	G	Mounting hardware Includes: 10 philips truss head screws SS M6 x 24, 10 washers SS M6 x 25, 10 flanged locknuts M6, 30 #8-18 self-drilling screws and 6 push type retainer 5/16"	1

1. Front right fender flare installation

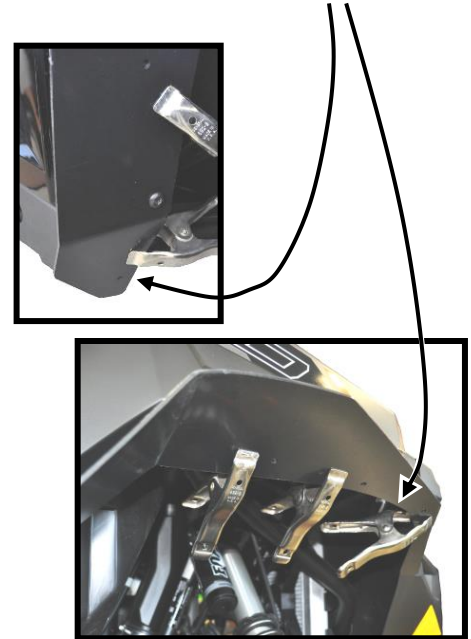
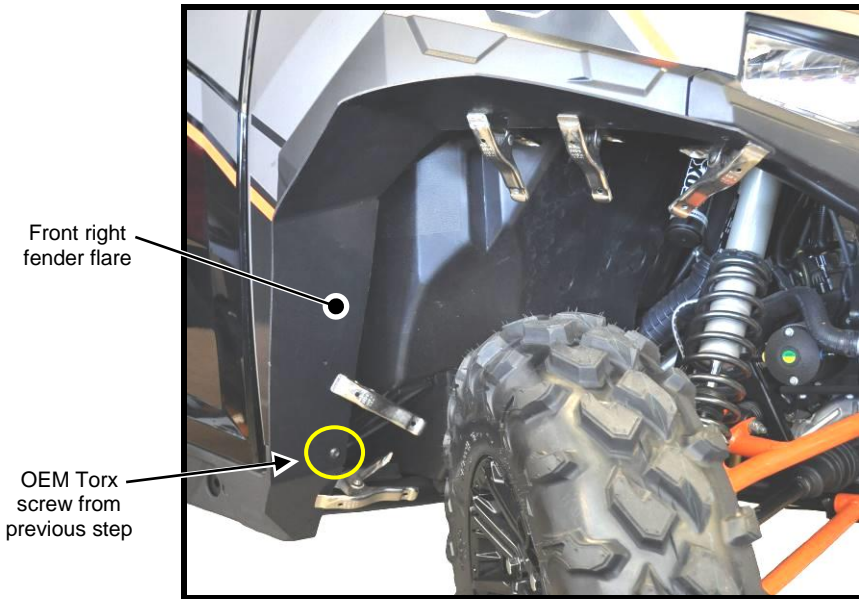
- a) Temporarily remove the OEM Torx screw that secure the front fender to the rocker panel as shown below by the arrow.



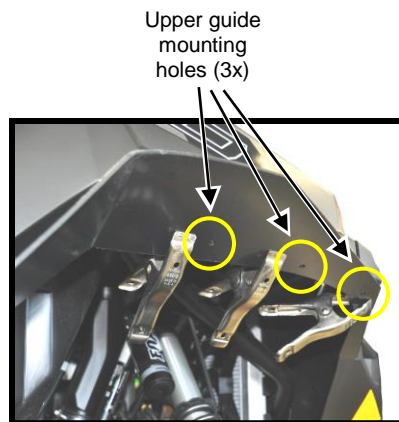
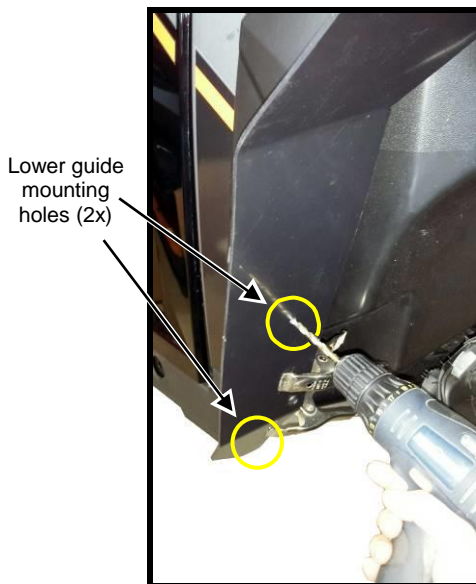
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- b) Install the front right fender flare (Item B) to the front fender using the OEM Torx screw removed in previous step and temporarily secure the remaining section of the fender flare to the vehicle using spring clamps or any other clamping tools as shown below. **As reference, the edge extremities of the front fender flare should be aligned perfectly with the OEM fender edge.**



- c) Ensure that the front right fender flare is in proper position and use the fender flare mounting holes (5x) as guide to drill 1/4 inch diameter holes through the vehicle front fender as shown below. **WARNING: For each hole, a single (1) layer of OEM front fender should be drilled / pierced.** Attach with supplied hardware as shown below.



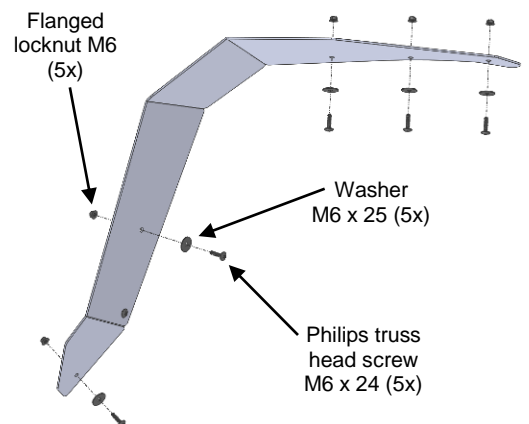
WARNING: For each guide mounting hole, a single (1) layer of OEM front left lateral panel should be drilled / pierced

YES NO

Maximum drilling depth of 1/2"

This block contains a warning box with a dashed border. It includes two circular diagrams: one labeled 'YES' showing a drill bit with a depth gauge indicating 1/2 inch, and one labeled 'NO' showing a drill bit with a depth gauge indicating more than 1/2 inch. Below the diagrams is the text 'Maximum drilling depth of 1/2"'. The 'NO' diagram has a red 'X' over it.

- d) Repeat steps a) to d) for the front left fender flare (Item A).

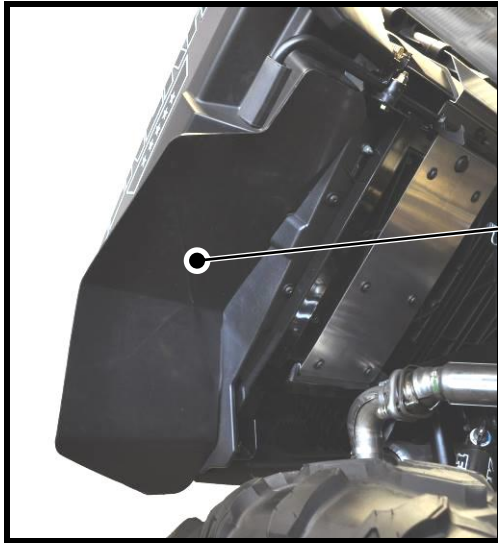


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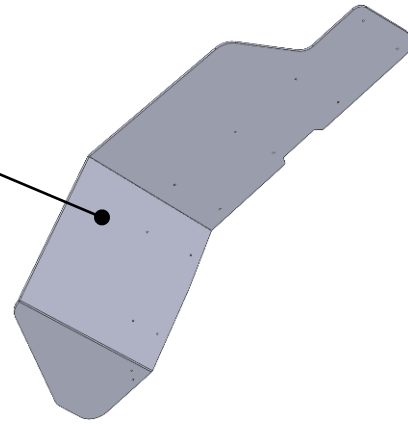
Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

2. Rear right fender flare installation

- e) To get better access and for easier installation, release the dump bed to vertical position.
- f) Place and hold the rear right fender flare (Item D) under the dump box fender as shown below.



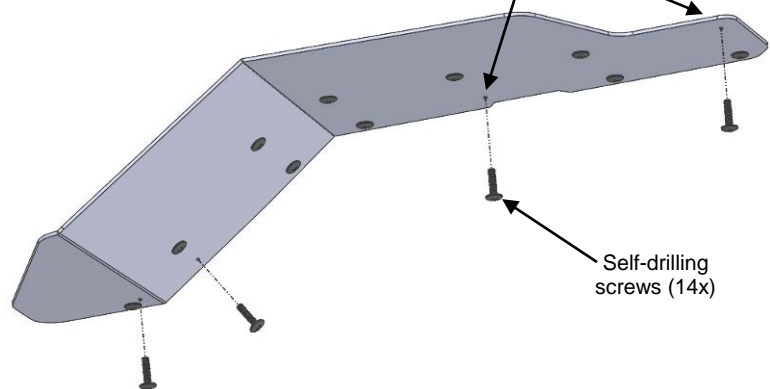
Rear right fender flare



- g) Ensure that the rear right fender flare is in proper position and secure to the rear fender with the self-tapping screws supplied through all fender flare guide holes as shown below.



Fender flare guides holes (14x)



Self-drilling screws (14x)

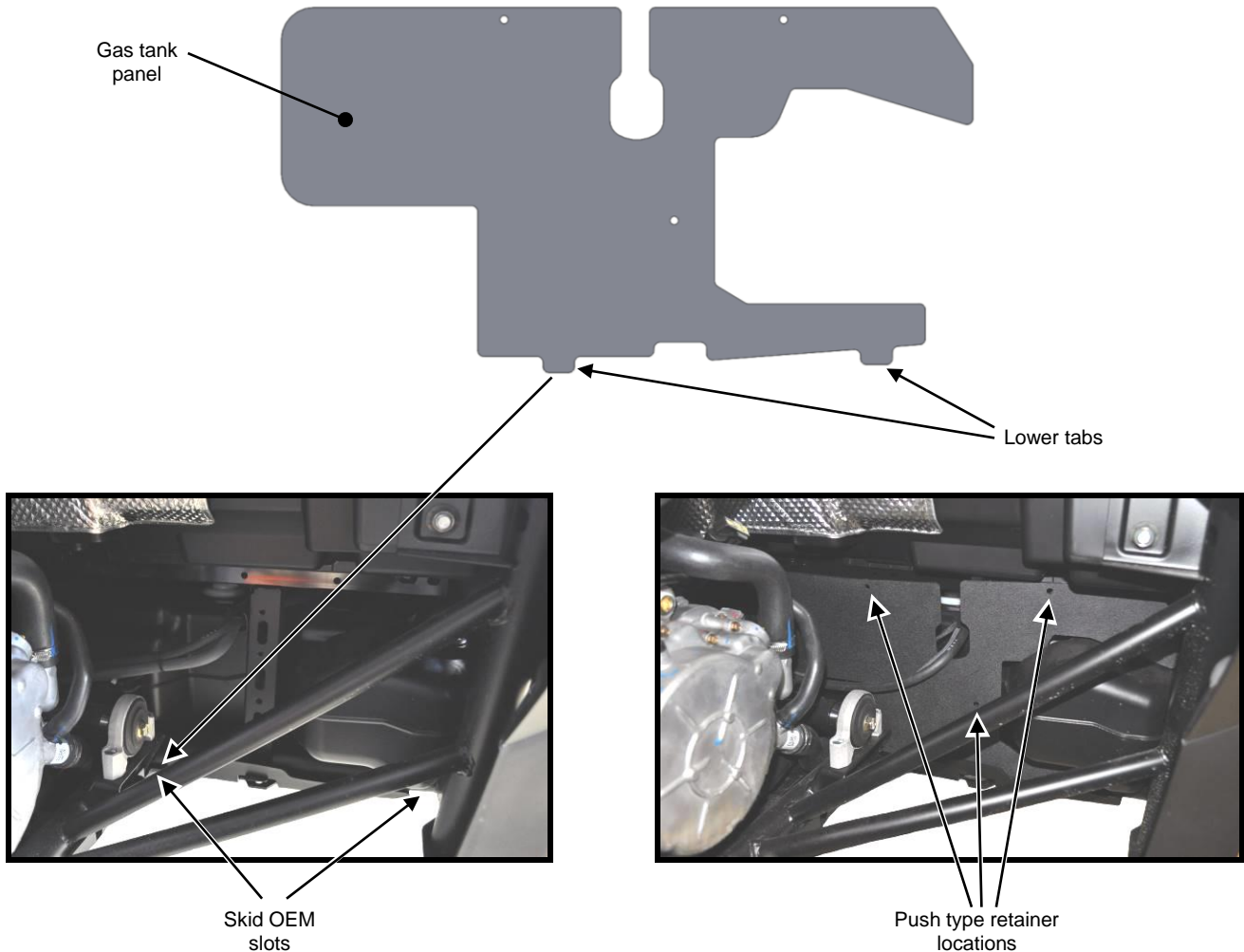
- h) Repeat steps f) to h) for the rear left fender flare (Item C).

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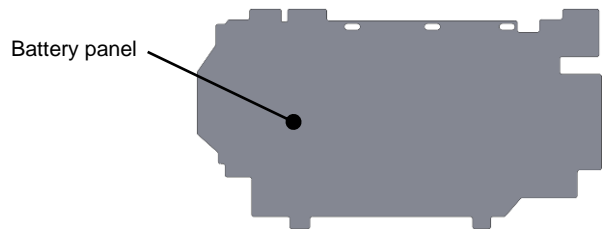
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3. Gas tank panel installation

- i) Prior to installing the gas tank panel, displace any wiring and/or detach any harnesses that may or may not be in the way. Carefully insert the gas tank panel from underneath as shown below. Some gentle bending may be required. Ensure that the panel is in the proper horizontal position. Both lower tabs located on the bottom of the panel should slip firmly into the 2 slots on the OEM skid plate. Secure the tank panel to the chassis (vehicle) using 3 of the push type retainers provided. In some cases, depending on the vehicle model, the holes may need to be enlarged.



- j) Repeat steps i) for the battery panel (Item E).



3. Maintenance and Care

Tighten all hardware after first use and periodically thereafter.