



INSTALLATION INSTRUCTIONS

CFMOTO UFORCE U10 PRO

FENDER FLARES

PART # 44-3900

IMPORTANT NOTICES

READ AND UNDERSTAND THESE INSTRUCTIONS COMPLETELY BEFORE INSTALLATION TO AVOID INJURY TO YOURSELF, DAMAGE TO THE VEHICLE OR ACCESSORY.

- For proper installation, TWO people are required.
- Torque specifications must be followed when tightening bolts. Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.
- As specified on carton label, damage caused by packaging staples is not covered by warranty. All staples must be removed prior to removing product from carton.
 - ANY cutting, trimming, drilling or altering of this product as delivered is not covered under warranty.
- Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.
- Do not use Loctite/Super Glue or any other similar fastener adhesive. These types of products react to plastics and cause cracking. Not covered by any warranty.

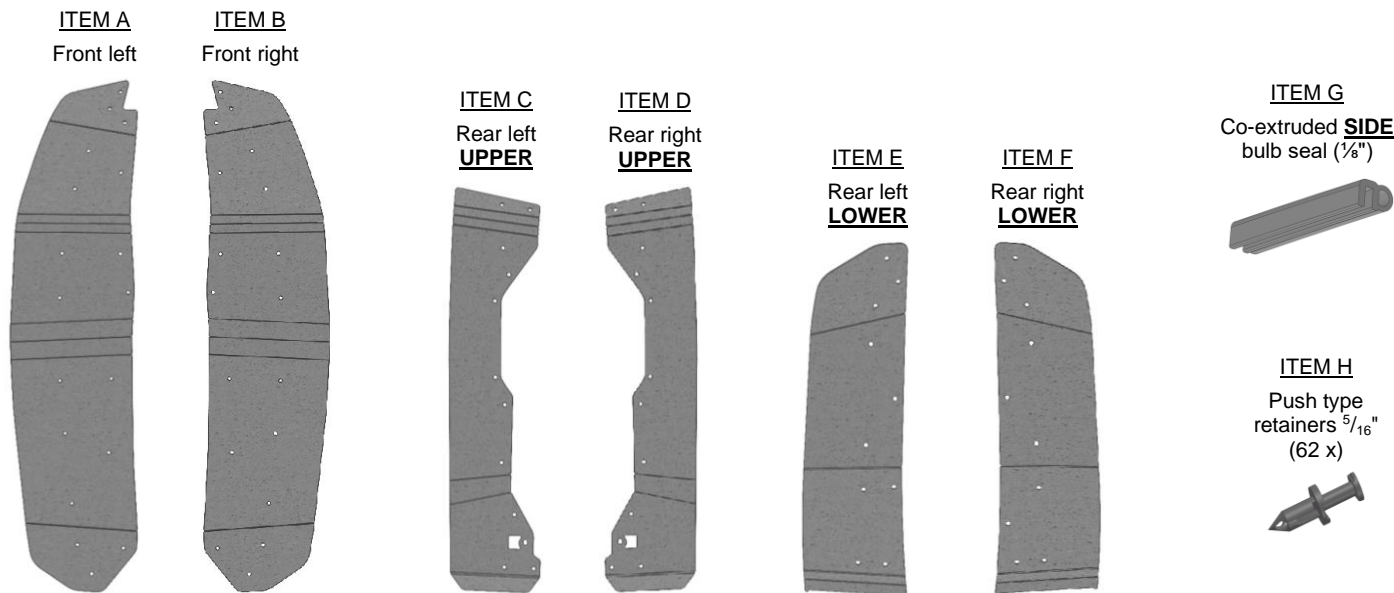
DEALER

These instructions contain important information for future reference and must be given to the customer at time of purchase or upon completion of installation.

Parts List (parts available with kit only and not available separately)

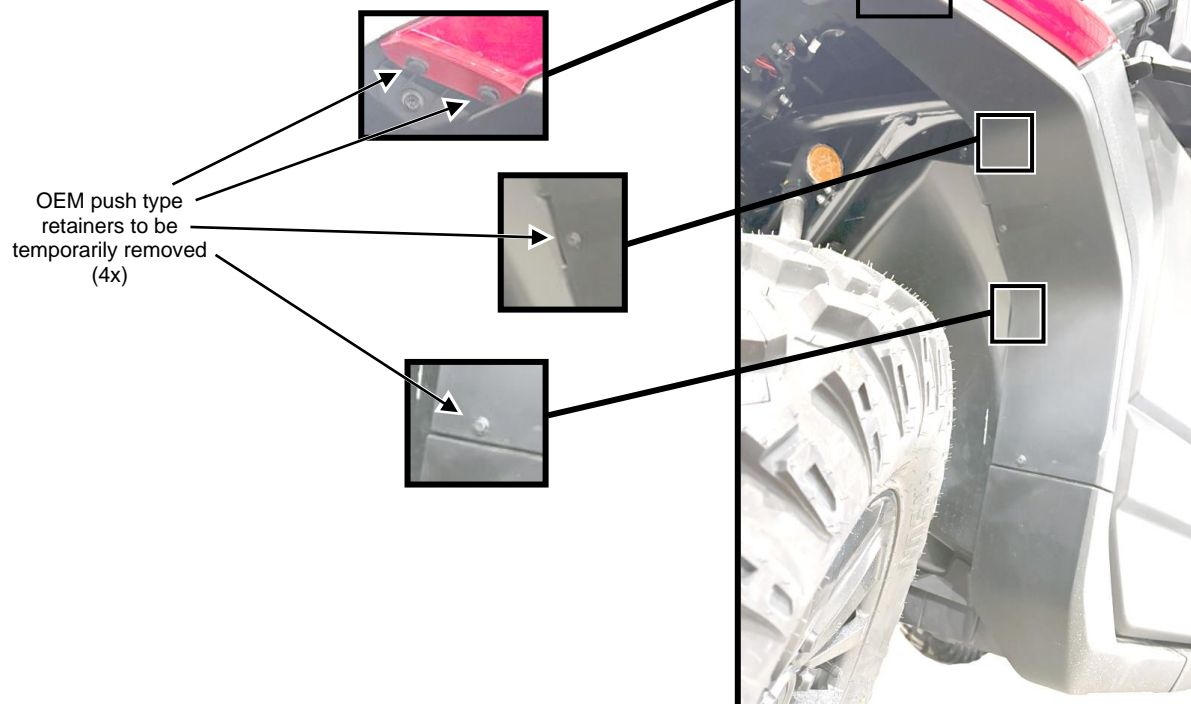
ITEM		PART NAME	DESCRIPTION	QTY
A		Front left fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
B		Front right fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
C		Rear left upper fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
D		Rear right upper fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
E		Rear left lower fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
F		Rear right lower fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
INSTRUCTION BAG	G	Co-extruded SIDE bulb seal (1/8")	Includes: 15" Co-extruded SIDE bulb seal (1/8") / #77-108BS-SIDE [end user to cut to exact length]	1
	H	Mounting hardware		Includes: 62 push type retainers 5/16"

PARTS IDENTIFICATION:

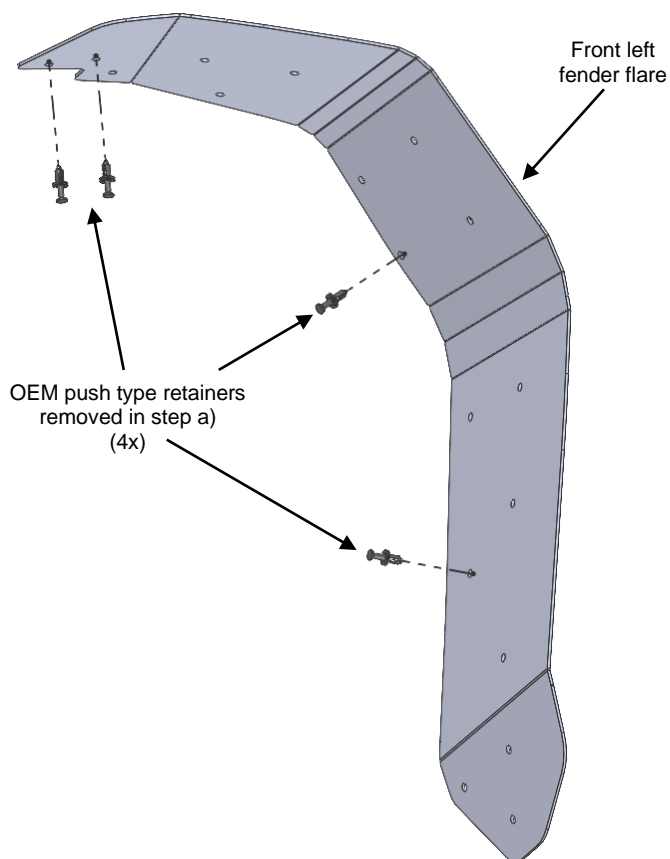


1. Front fender flares installation (left side shown, driver side)

- a) Temporarily remove the OEM push type retainers (4x) located on the side of the front OEM fender as shown by the arrows.

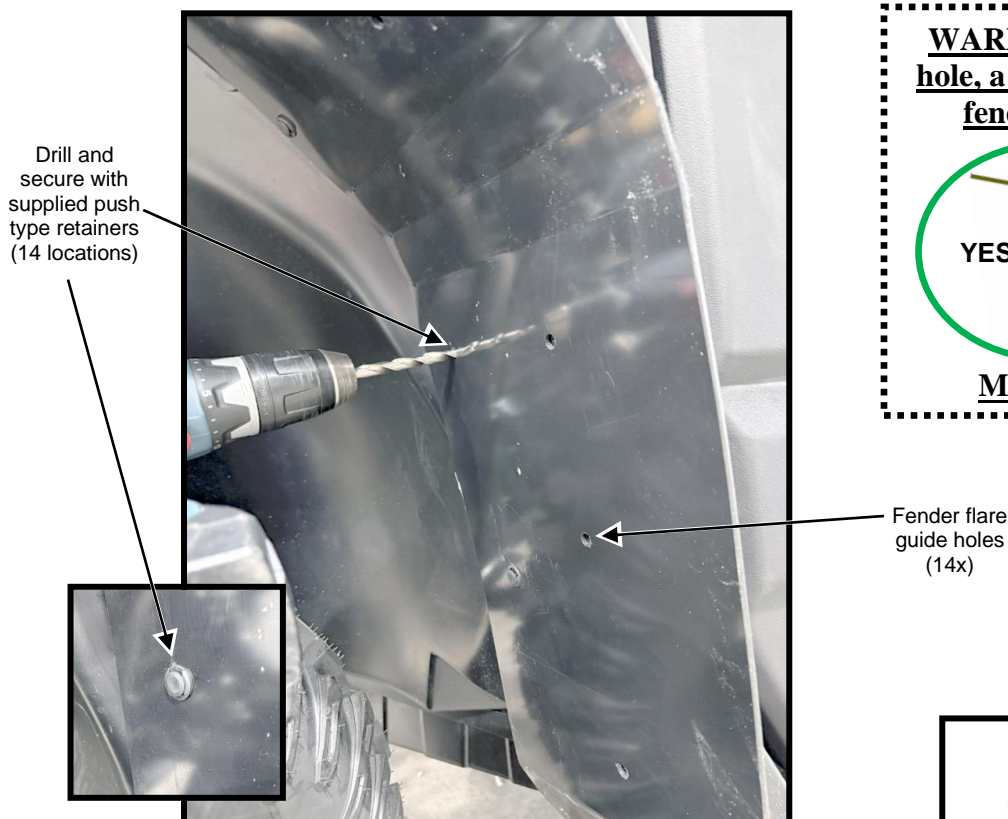


- b) Attach the front left fender flare (Item A) to the OEM fender using the OEM push type retainers (4x) removed in previous step as shown below.

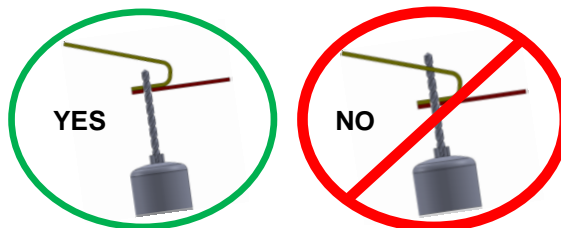


- c) Ensure that the front left fender flare is properly positioned and use the remaining mounting holes (14x) as a guide to drill $\frac{5}{16}$ inch diameter holes through the vehicle's front fender. For this process, drill one hole at a time and secure with push type retainers (Item H). Repeat in that order as shown below.

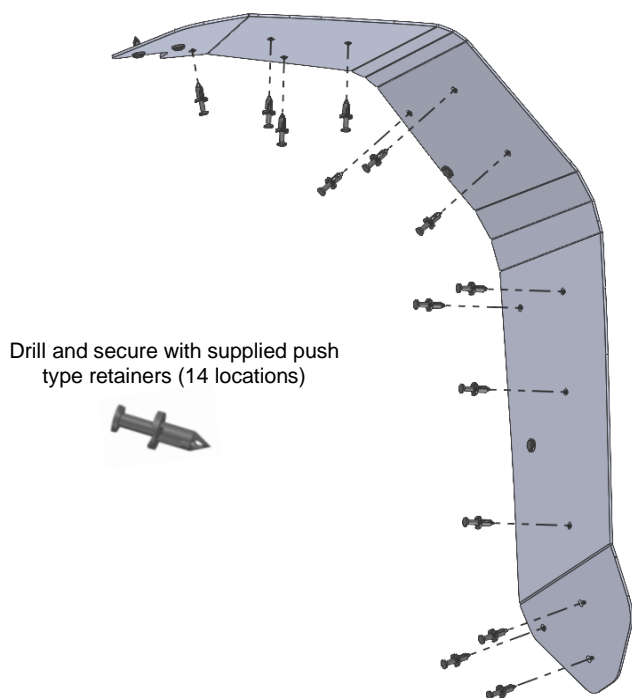
WARNING: For each hole, a single (1) layer of OEM front fender should be drilled / pierced.



WARNING: For each guide mounting hole, a single (1) layer of OEM front left fender should be drilled / pierced



Maximum drilling depth of $\frac{1}{2}$ "



- d) Repeat steps a) to c) for the front right fender flare part.

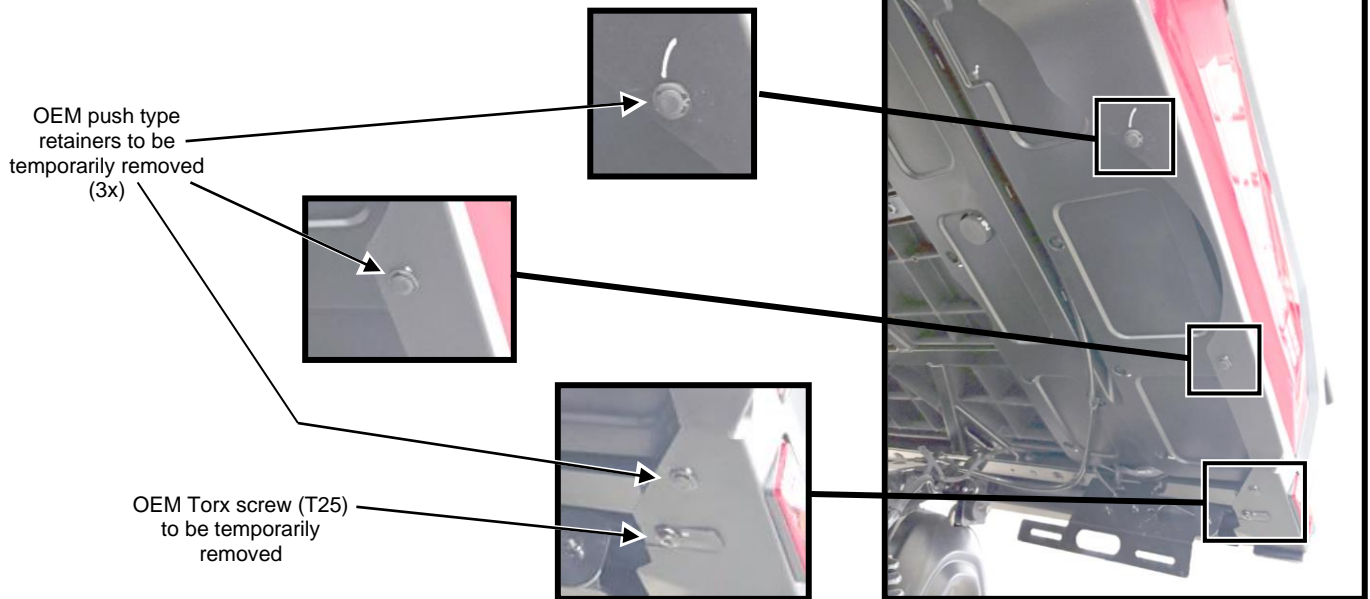
IMPORTANT NOTICES

Torque specifications must be followed when tightening bolts.

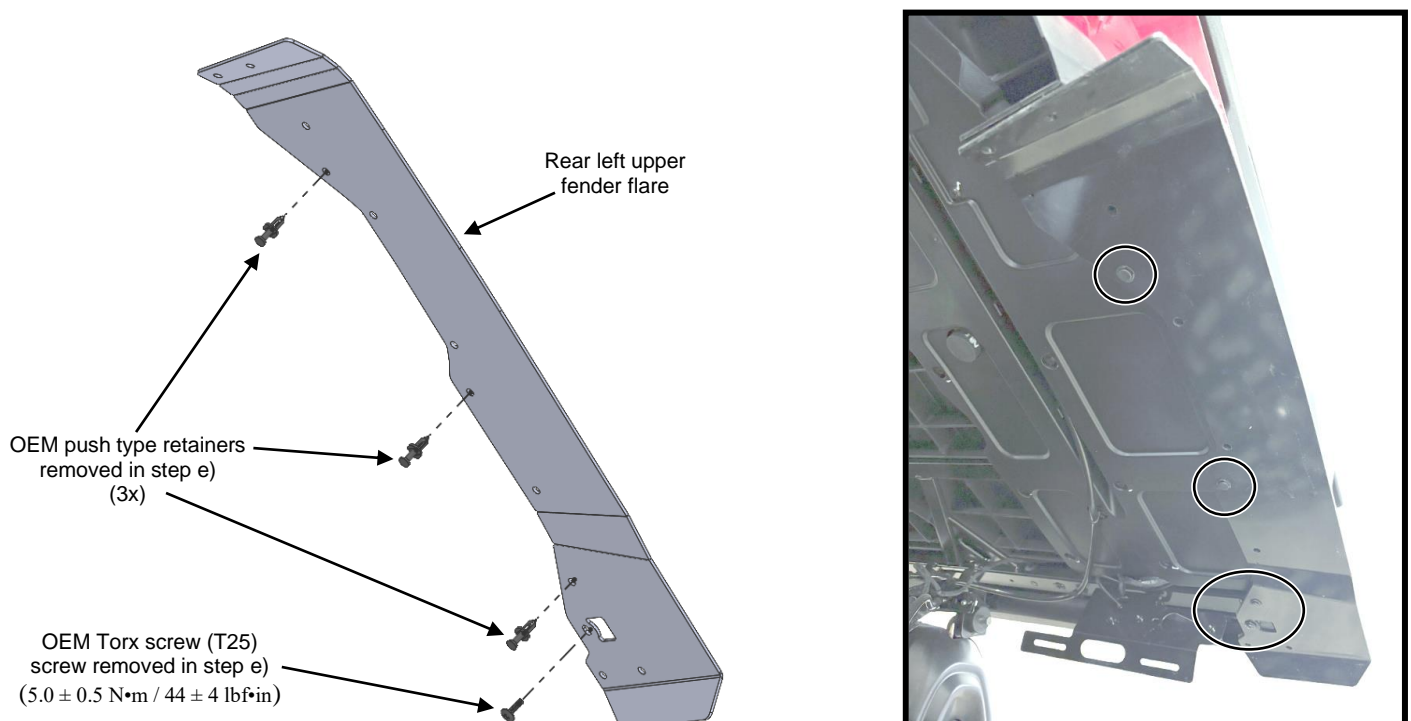
Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

2. Rear upper fender flares installation (left side shown, driver side)

- e) Temporarily remove the OEM push type retainers (3x) and the OEM Torx screw (T25) located under the rear OEM fender as shown by the arrow.

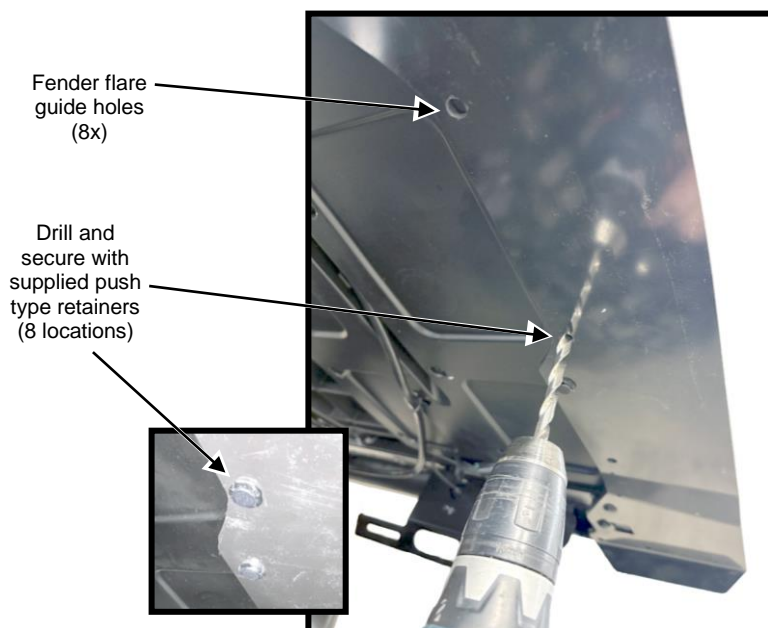


- f) Attach the rear left upper fender flare (Item C) to the OEM fender using the OEM push type retainers (3x) and the OEM Torx screw (T25) removed in previous step. Adjust the position of the fender flare and tighten the screw **with specified torque indicated below.**

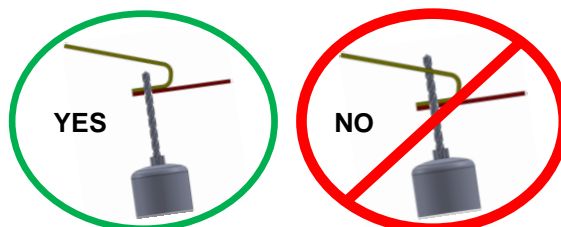


- g) Use the remaining mounting holes (8x) as a guide to drill $\frac{5}{16}$ inch diameter holes through the vehicle's rear fender. For this process, drill one hole at a time and secure with push type retainer (Item H). Repeat in that order as shown below.

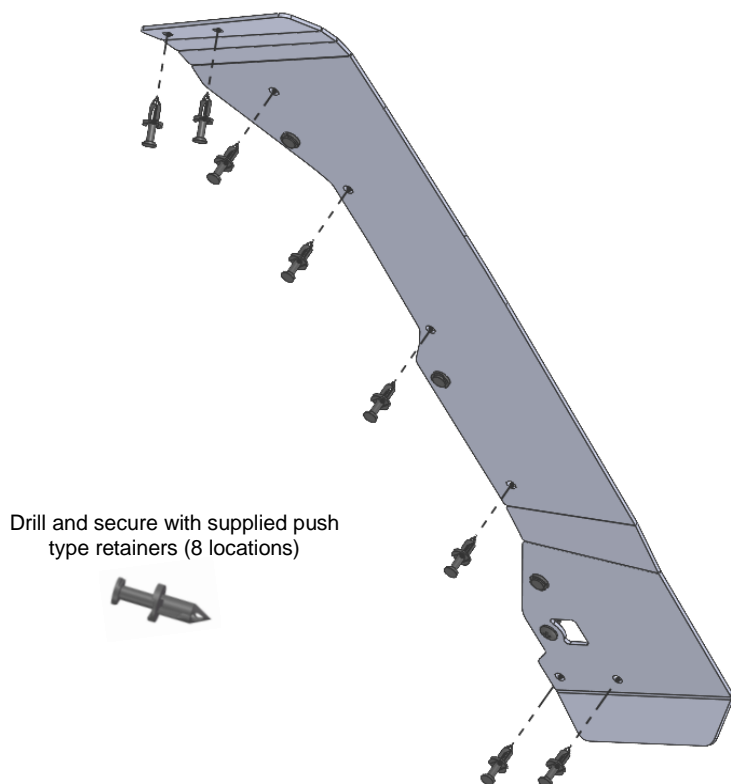
WARNING: For each hole, a single (1) layer of OEM rear upper fender should be drilled / pierced.



WARNING: For each guide mounting hole, a single (1) layer of OEM rear upper fender should be drilled / pierced



Maximum drilling depth of $\frac{1}{2}$ "

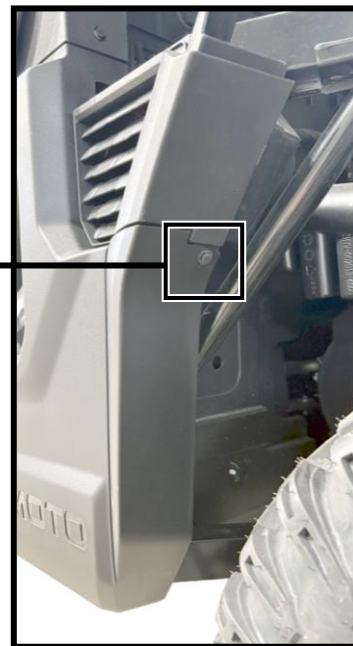


- h) Repeat steps e) to g) for the rear right upper fender flare part.

3. Rear lower fender flares installation (left side shown, driver side)

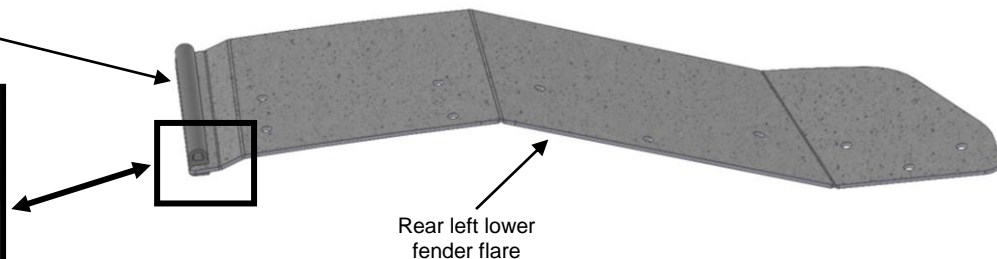
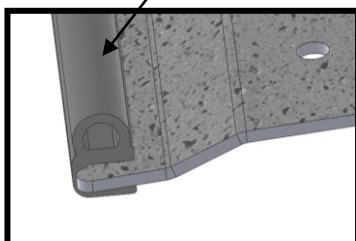
- i) Temporarily remove the OEM push type retainer (1x) located under the rear OEM fender as shown by the arrow.

OEM push type retainer
to be temporarily
removed (1x)

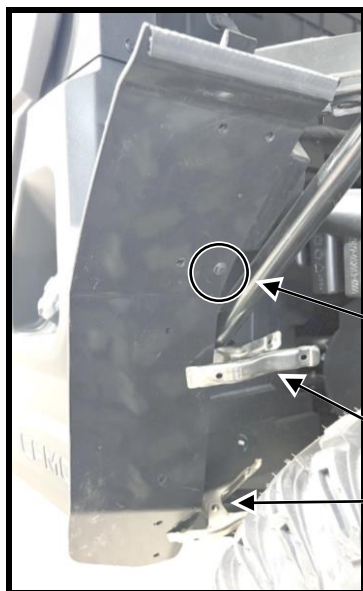


- j) Apply the co-extruded **SIDE** bulb seal (Item G) to the rear left lower fender flare (Item E) edge as shown below using manual pressure to ensure good adhesion and cut any excess.

Co-extruded **SIDE**
bulb seal $\frac{1}{8}$ " (+/- 6")

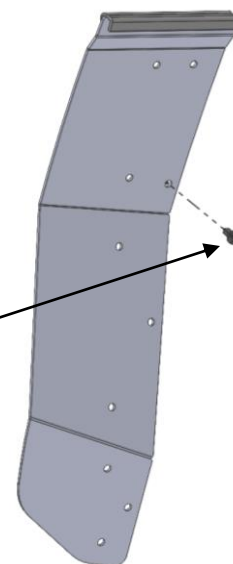


- k) Attach the rear left lower fender flare part to the OEM fender using the OEM push type retainer removed in step i) and temporarily secure the remaining section of the rear left lower fender flare to the vehicle using spring clamps or any other clamping tools as shown below.



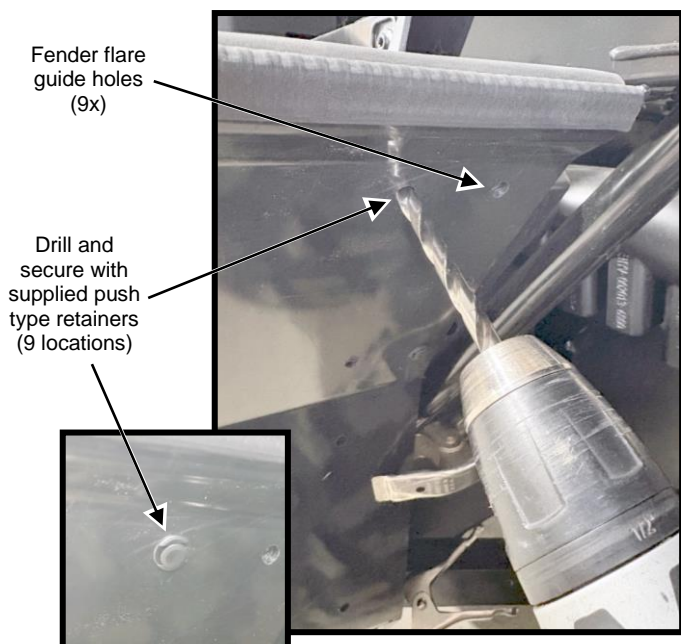
OEM push type retainer
removed in step i)
(1x)

Spring clamps or any
other clamping tools

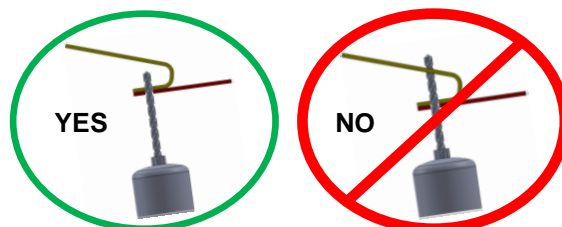


- l) Use the remaining mounting holes (9x) as a guide to drill $\frac{5}{16}$ inch diameter holes through the vehicle's rear fender. For this process, drill one hole at a time and secure with push type retainer (Item H). Repeat in that order as shown below.

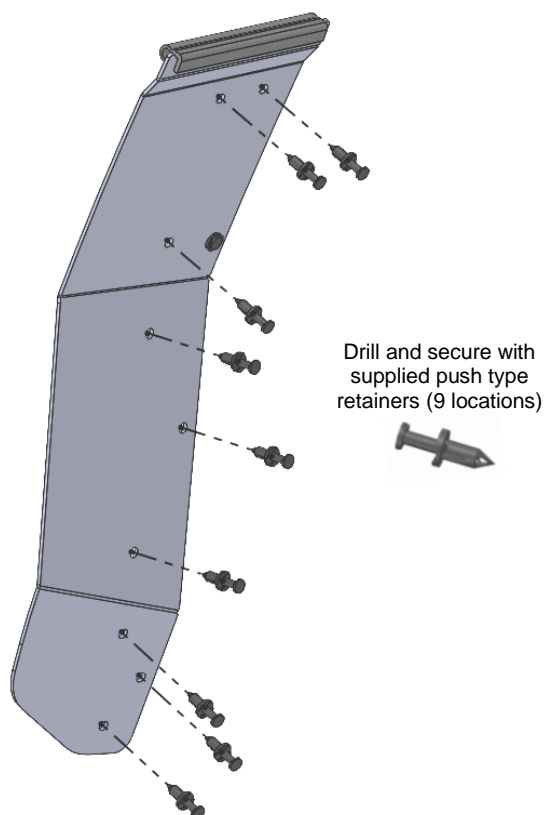
WARNING: For each hole, a single (1) layer of OEM rear lower fender should be drilled / pierced.



WARNING: For each guide mounting hole, a single (1) layer of OEM rear lower fender should be drilled / pierced



Maximum drilling depth of $\frac{1}{2}$ "



- m) Repeat steps i) to l) for the rear right lower fender flare part.

4. Maintenance and Care

Tighten all hardware after first use and periodically thereafter.